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Applicant(s): Casimir M. Wojcik et al.

Serial No.: New

Filed: Herewith

For: SYSTEM FOR MANAGING CUSTOMER ORDERS AND METHOD OF **IMPLEMENTATION** 

Docket No.: 03628-004

Anticipated Art Unit: 2411

Anticipated Examiner: D. McElheny, Jr.

#### **CERTIFICATE OF** MAILING/TRANSMISSION (37 C.F.R. § 1.8A)

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### **PRELIMINARY AMENDMENT**

Hon. Assistant Commissioner for Patents Washington, D.C. 20231

Sir:

This is a preliminary amendment to the Continuing Prosecution Application filed herewith of allowed U.S. Patent Application Serial No. 08/474,970, having an issue date of May 26, 1998, which was itself a continuation of U.S. Patent No. 5,666,493, issued September 9, 1997. Attorney for Applicants requests that the following changes be made to the application:

### **IN THE SPECIFICATION:**

Page 2, line 2, after "software", insert --package--;

line 9, delete "PC's", and insert therefor --PCs--;

line 13, delete "to support", and insert therefor -supports--; and

line 15, after "to", insert --a--.

Page 3, line 9, delete "The", and insert therefor -- This--.

Page 9, line 21, delete "that", and insert therefor --each of

### which --; and

line 25, delete "PC's", and insert therefor --PCs--.

Page 14, line 13, after "arise", insert --, --; and delete "in".

Page 15, line 24, before "put", insert --to--; and delete "retrieval of", and insert therefor --

#### retrieve--.

Page 18, line 23, after "of" insert --taking--.

Page 19, line 9, after "as" insert --the--.

Page 20, line 7, after "on" insert --the--.

Page 23, line 11, after "have" insert --a--.

Page 25, line 6, delete "over weight" and insert therefor --

### overweight--;

line 7, delete "says is" and insert therefor -- takes the data that--;

line 8, after "there" insert --is--; delete "it is maxed out," and insert therefor --the

comparison shows that the weight of the load approached the maximum truckload weight --; and

line 24, delete "says is it" insert therefor --queries if it is-.

Page 26, line 2, after "(" insert --i.e.,--;

Page 27, line 5, delete "setup" insert therefor --set up--;

line 9, delete "says give me,, insert therefor --determines from--;

line 10, delete "those areas" insert therefor --the service area (s) to which the load is

### destined--;

line 17, delete "this and says here is" insert therefor --the decision process of Box

#### 350 and inputs--;

line 18, delete "you decide" insert therefor --determine--;

line 19, delete "not on just" insert therefor --based an different factors and not on

### just the--;

line 21, delete "say 90%, and" insert therefor --e.g. 90%, while--; line 22, after "is" insert --made--;

line 24, delete "go" insert therefor --the decision goes--;

line 25, after "toll insert --an--;

Page 28, line 1, delete "go" and insert therefor --the process goes--; delete "is" and insert therefor --has been found--;

line 7, after "forms" insert --that are then generated--; delete "and" and insert therefor --990 that--; line 8, delete "a 990 which is" and insert therefor --with--; line 11, delete "says this is" and insert therefor --states--; line 13, after "relay" insert --the information--; line 14, after "via" insert --the--; line 15, delete "and"; line 17, after "of" insert --the--; after "is" insert --by--;

line 18, after "or" insert --a--; after "is" insert --however--;

line 22, delete "says, has that" and insert therefor --queries if--; and

line 24, delete "go" and insert therefor -- the process goes--.

Page 29, line 8, delete "says if it" and insert therefor -- first determines if there--;

line 9, delete "go" and insert therefor --goes--;

line 11, delete "says you want the carrier" and insert therefor --instructs that the

carrier is--;

line 13, delete "your', and insert therefor --the--;

line 15, delete "cancel the load and follow" and insert therefor --the load is canceled and the process follows--;

line 16, after "reassign" insert --s--;

line 18, delete "Decision" and insert therefor --As discussed above, decision--;

line 19, delete "is likewise involved.";

line 20, delete "It";

line 22, after "delivery," insert --or--; delete "Product," and insert therefor --

products-- (both occurrences);

line 24, delete "would" and insert therefor --may--;

Page 30, line 7, after "this" insert --information--; and

line 16, delete "says" and insert therefor --outputs--.

Page 31, line 1, delete "says" and insert therefor --instructs to--;

line 8, after "locates" insert --the--;

line 10, delete "to the left of order release," and insert therefor -- the order release in

decision Box 364,--;

line 12, delete "you actually load the truck." and insert therefor --the truck is actually

# loaded.--;

line 13, delete "you need to load the truck and take" and insert therefor -- the truck

must be loaded taking --; after "consideration" insert -- the ---

line 14, delete "types." and insert therefor --type(s) of the load--; delete "you" and insert therefor --to--;

line 15, delete ","and insert therefor -- (e.g.,--; after "dry" insert

line 16, delete "says" and insert therefor --determines that--;

line 18, delete "product" and insert therefor --load--; and

line 19, delete "consisting" and insert therefor -- consists--.

Page 32, line 1, after "automatically change" insert -- the data on the --;

line 6, delete "feeds into Box 368 as well and says yes" and insert therefor -- is fed

into by Box 368 as well for indicating--;

line 7, before "product" insert --the--; line 8, after "information" insert --outputs--;

delete "feeds" and insert therefor --feed--;

line 13, delete "as he is" and insert therefor --while--;

line 18, delete "says" and insert therefor--determines--;

line 20, delete "In other words, I received in my" and insert therefor --For example, decision Box 382 indicates that the driver received in the--;

line 21, delete "it gets to the other end" and insert therefor -- the load reaches its

destination --;

line 22, delete "I" and insert therefor --they--; delete "is" and insert therefor --can be-

### -;

line 23, delete "He's basically signing to say that yes, I" and insert therefor --The carrier basically signed to say that they--;

line 24, after "received" insert -- and are responsible for--; after "of" insert -- the--;

delete "It also makes it" and insert therefor -- The signing also makes the Bill of Lading--;

line 25, delete "documents" and insert therefor --document--;

Page 33, line 1, delete "says" and insert therefor --indicates--;

line 10, delete "he's"; delete "it" and insert therefor --the customer--;

line 11, delete "customer" and insert therefor --one--; delete "go" and insert

line 13, after 11390 is" insert --that--;

line 15, delete "this" and insert therefor --that--;

line 21, delete "its the shipper's" and insert- therefor -- the shipper is--;

line 22, before "fault" insert --at--; delete "generate"; after "memo" insert --is

generated--; delete "its" and insert therefor --it is--;

line 23, delete "this" and insert therefor --the normal--;

line 24, delete "it" and insert therefor --the customer--; and

line 25 delete "got" and insert therefor --received--.

Page 34, line 3, delete "you";

line 5, delete "says to notify" and insert therefor --indicates to notify an--;

line 8, after "is" insert --then--;

line 9, delete "says" and insert therefor --indicates--;

line 11, delete "says" and insert therefor --indicates--,

line 14, delete "says this is what you do if its" and insert--determines what to do if--;

line 15, after "report" insert --is made--;

line 16, delete "on the next page,";

line 17, delete "and says this is a damage report. Damage report being" and insert

therefor --a damage report has been made. Damage reports are handled--;

line 18, delete "different than" and insert therefor --differently from--;

line 19, delete "says here are" and insert therefor --states--; and

line 21, delete "says" and insert therefor --indicates--; after "in" insert --the--.

Page 35, line 4, delete "says was" and insert therefor --queries if--; after "this" insert --is--;

line 5, after "this" insert --determination--; delete "they" and insert therefor --in-

house carriers--; delete "goll and insert therefor -- the process goes--;

line 7, delete "hours, at that point" and insert therefor --hours. At that point,--; line 9, after "on" insert --an--; delete "go' and insert therefor --the process goes--; line 10, after 11436,11 insert --to be--; line 11, delete "go' insert therefor, --the process goes--;

line 12, delete "assigned" and insert therefor --assigns--;

line 14, delete "says, is" and insert therefor --determines whether--; after "damage"

insert --is--;

line 15, delete ", if so, file a claim with" and insert therefor --. If so, a claim is filed with

the--;

line 16, delete "states" and insert therefor --States--;

line 17, delete "to file" and insert therefor --for filing--;

line 18, delete "what"; delete "was"; before "damage" insert therefor --the--; after "and"

insert --the--;

line 21, delete "its"; delete "carrier's fault, go" and insert therefor --carrier is at fault, the process goes--;

line 22, delete "determine if its over \$25.00 and go through the decision if" and insert therefor --determines if the amount of damage is \$25.00. The process then goes through the decision whether--;

line 23, delete "its not"; delete "carrier's" and insert therefor --carrier is not at--; and

line 24, after "cost" insert -- of the damage--.

Page 36, line 2, delete "That's why the" and insert therefor --The--; delete "is" insert therefor --was--;

line 3, after "created" insert --in order to generate this type of damage report--; delete

"right hand side is" and insert therefor --decision Boxes 432, 434, 436 and 418 are directed to handling--;

line 4, after "over" insert --products--; delete "decide is that report" and insert therefor --a determination is made whether the report shows an OS&d--; delete "go" and insert therefor --the process goes--;

line 5, delete "file" insert therefor --handles--; delete "portion" and insert therefor -report accordingly--;

line 6, after "18," insert --in--;

line 10, delete ""go" and insert therefor --the

process goes --; delete "and file" and insert therefor --where--;

line 11, after "tracer" insert -- is generated --; delete "says" and insert therefor -- states --;

delete "why haven't you" and insert therefor -- and inquires why the carrier has not--;

line 12, delete "responded" and insert therefor --the carrier does respond--;

line 13, delete "say yes, I received your" and insert therefor -- confirm that they received

the--;

line 14, delete "am doing further research" and insert therefor -- are researching it--;

line 15, delete "Follow up on promptness of" and insert therefor --A follow up on the promptness of the--;

line 16, after "for" insert --the--;

line 17, delete in its entirety and replace with --In decision Box 448, if the claim is resolved, then the carrier pays the settlement.--;

line 18, delete "Decision" and insert therefor --In decision--; after "within" insert --a--;

line 19, delete "deduct loss from freight bill per agreement with" and insert therefor --the loss resulting from the damage is deducted from the freight bill per an agreement with the--.

Page 37, line 1, delete "Arrow down says pass" and insert therefor -- The arrow down indicates that--;

line 2, after "order" insert -- is passed--;

line 5, after "information" insert --then--;

line 9, delete 11,11 and insert therefor --and--;

line 16, delete "to perform" and insert therefor --in performing--;

line 17, after "and" insert --to--;

line 18, delete "You release" and insert therefor --releasing--;

line 22, delete "this" and insert therefor --in that--;

line 23, delete "up"; delete "the" (second occurrence) and insert therefor --that--;

line 24, after "Then" insert --the--; after I'days'l" insert --step is used--; and

line 25, before "additional" insert --taking into account--.

Page 38, line 11, delete "payment" and insert therefor --payments--;

line 12 after "from" insert --decision--; delete "saying" and insert therefor --indicating

to--;

line 15, after "with" insert --an--;

line 24, delete "unloads" and insert therefor

--unloading--;

Page 39, line 9, delete ""go" and insert therefor --The process goes--; line 16, delete 'says" and insert therefor --indicates--; line 21, delete "says" and insert therefor --indicates--; and line 22, after "bill to" insert --the--.

Page 40, line 1, delete "says" and insert therefor --shows--;

line 2, after "without" insert --the--;

line 4, delete "asks, does the customer pay" and insert therefor --queries whether the

customer pays--;

line 5, delete "does the customer make" and insert therefor --makes--;

line 6, delete ", or maybe nonell and insert therefor In addition, even if no OS&D--;

line 7, delete "reported and he takes" and insert therefor -- is reported, the customer still

may nonetheless take --; delete "anyway?" and insert therefor

line 8, delete "says" and insert therefor --shows--; delete "in this case"

line 9, after "carrier" insert --when the customer does not pay the shipper--;

line 10, delete ",";

line 17, delete "says close C.O. and apply cash" and insert therefor --shows that the C.O.

is closed and cash is to be applied--; and

line 19, delete "is" and insert therefor --was--.

Page 42, line 14, delete "put" and insert therefor --putting--.

Page 43, line 15, delete "put" and insert therefor --putting--.

Page 46, line 25, delete "put" and insert therefor --putting--.

Page 47, line 1a, after "from" and insert --the--; after, "Products," insert --a--; line 19, after "or" insert --a--; and line 23, after "in" insert --a--.

Page 49, line 23, after "purchases" insert --,-

Page 50, line 8, delete "request" and insert therefor --requests--; and line 12, delete "Subsequent" and insert therefor --A subsequent--.

Page 51, line 2, after "into" insert --the--;

line 15, delete "of"; and

line 16, after "requests" insert therefor --,--.

### **IN THE ABSTRACT**:

In line 3, delete "and"; and

line 12, after "orders" insert --,--.

## IN THE CLAIMS:

Please cancel claims 1-8 without prejudice. Please amend the following claim as indicated:

	9.	A method for creating an electronic catalog comprising the steps of:			
		requesting a vendor quotation[s];			
		creating <u>a</u> blanket vendor order[s];			
		entering the blanket vendor order[s] in a data base;			
		creating <u>a</u> pre-approved budget[s];			
		creating <u>a</u> purchase request[s];			
		requesting an item[s] from the blanket vendor order data base using the purchase			
<u>request;</u>					
		communicating said order[s] from the vendor order data base to a vendor;			
		receiving acknowledgment of the communicated order [requests];			
		receiving the ordered item[s]; and			

### recording receipt of said item[s].

Please add the following new claims:

--10. A system for processing customer orders, comprising: means for purchasing an item; means for creating a graphical user interface for a customer service representative to

input an order;

means for tendering a load to a carrier for shipment; means for creating an automated warehousing ticket; and means for creating an electronic catalog.

11. The system of claim 10, wherein the means for purchasing an item further

comprises:

means for creating a blanket vendor order;

means for providing user input to generate a requisition request to requisition the item;

means for processing the requisition request by comparing said requisition request to

the blanket vendor order to determine availability of the item;

means for checking the availability of funds against a budget to approve a purchase

transaction;

means for communicating a purchase request and a purchase release to a vendor; and means for acknowledging the purchase request.

12. The system of claim 11, wherein the means for purchasing an item further

12

comprises:

means for receiving the item;

means for creating a record of the receipt;

means for creating an accounts payable record initiated by said record of receipt; and means for placing the item in an inventory.

13. The system of claim 10, wherein the means for creating a graphical user interface for a customer service representative, further comprises:

means for creating screens in a window context with multiple files, said screens having buttons to control access to files, wherein said buttons are used to access customer records.

14. The system of claim 10, wherein the means for tendering a load to a carrier for shipment further comprises:

means for creating a carrier data base containing information to determine shipping costs and delivery schedules;

means for tendering an offer of shipment to a selected carrier; and means for receiving confirmation from the carrier.

15. The system of claim 10, wherein the means for creating an automated warehousing ticket further comprises:

means for generating pick-order data for an item; means for picking the item from an inventory; means for creating a record of the picked item; means for transmitting said pick-order data to a central data base in real time; means for delivering the picked item to a shipping point; means for transmitting data representing delivery of the item for shipment to said data base; and means for consolidating said pick-order and shipment data into a record in said data

base.

16. The system of claim 10, wherein the means for creating an electronic catalog

### further comprises:

means for requesting a vendor quotation;

means for creating a blanket vendor order;

means for entering said blanket vendor order into a blanket order data base;

means for creating a pre-approved budget; means for creating a purchase request; means for requesting an item from the blanket vendor order data base; means for communicating said blanket order to a vendor; means for receiving acknowledgment of a blanket order request; means for receiving said ordered item; and means for recording receipt of said item.

17. A method for processing customer orders in a computer-based data processing system having a plurality of data processing devices electrically connected to communicate with each other, comprising:

receiving a customer order from a customer order input terminal;

processing the customer order using an interface module accessed through the customer order input terminal, said interface module coordinating access to a plurality of database modules and controlling interaction between a user and said plurality of database modules;

generating the customer order in response to data inputs from the user through said customer order input terminal and data from said plurality of database modules;

automatically checking an inventory for availability of an item corresponding to the customer order in response to the customer order by accessing an inventory data base;

retrieving the item from the inventory by accessing an inventory storage location data

base;

building a load for shipment from the retrieved item; and scheduling delivery of the load to the customer.

18. A method for processing a customer order using a networked computer-based data processing system, comprising:

receiving a customer order from a customer order input terminal;

processing the received customer order to generate a customer order in response to data inputs from a user;

automatically checking an inventory for availability of an item corresponding to the customer order by accessing an inventory data base;

retrieving the item by accessing an inventory storage location data base; building a load for shipment containing the retrieved item; and scheduling the load for delivery to the customer. --

### REMARKS

Consideration and entry of this preliminary amendment is respectfully requested. This is a preliminary amendment filed with the continuing prosecution application of allowed U.S. Patent Application Serial No. 08/474,970, filed June 7, 1995, with expected issue date of May 26, 1998, which itself is a continuation of U.S. Patent No. 5,666,493, issued September 9, 1997. The application as filed in the parent case contained claims 1-9. This preliminary amendment cancels claims 1-8 and adds new claims 10-18, leaving claims 9-18 remaining in the application. The amendment also amends the specification and abstract to clarify the invention as claimed.

New claims 10-16 are directed to a system for processing customer orders. Independent claim 10 recites the system's primary elements, while claims 11-16 are dependent claims reciting further elements of each of the primary elements. New claims 17 and 18 are independent claims directed to methods for processing a customer order. Support for the new claims is found in the specification.

The changes made to the application by this preliminary amendment are believed not to

introduce new matter, and the Examiner's entry of this preliminary amendment and consideration of the pending claims is respectfully requested.

Respectfully submitted,

 $\sqrt{2}$ By:

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# SYSTEM FOR MANAGING CUSTOMER ORDERS AND METHOD OF IMPLEMENTATION

#### BACKGROUND OF THE INVENTION

#### 1. Field of the Invention

The present invention relates to a system for providing efficient management and fulfillment of customer orders in a environment. food processing and distribution More specifically, the invention relates to a system having an " order management function, integrated with financial services to process orders promptly and create current and efficient financial records. Likewise the system includes a logistics function for processing orders and consolidating them into appropriate loads for delivery over transportation systems. Integrated in the system is an inventory management system that cooperates with the order management function, financial services function and logistics function to properly manage the raw material and finished product through a warehouse for delivery to a customer. Also included in the system is a purchasing system based upon an electronic catalog that streamlines the purchasing function by using blanket vendor orders to approve the purchase of the necessary materials to support the system.

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### 2. Related Art

A software named Flashpoint provided by Knowledge Ware. Inc. is utilized to create screens for customer service representatives. PRISM software provided by Marcam is used to operate IBM AS/400 mini computers to support terminals using Flashpoint software. SMS software, supplied by ITLS of Canada, resides on the AS/400 platform to support the logistics function and TRACS software supplied by Westelev Development Corp., supports PC's driven by the TRACS software. Rhumba/400 Software is supplied by Wall Data, as well as PC Support by IBM to enable communications between an AS/400. platform and PC terminals. Furthermore, Software 2K provided by Software 2000 of Boston, Massachusetts to support financial functions. Marcam has issued U.S. Patent No. 4,864,507 pertaining to method and apparatus for process manufacture The aforementioned vendor software and patent are control. hereby incorporated by reference.

None of the foregoing software is integrated to provide an efficient order management system. In the past, these software packages operated vertically. This prior architecture does not provide the necessary system integration for efficient real time data management.

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#### SUMMARY OF THE INVENTION

The present invention has the ability to efficiently receive customer orders, process them, create appropriate financial records and coordinate this information with the inventory and manufacturing functions to prepare and load consolidated shipments for transportation to a customer. This is accomplished by touching each sub-system's data base on a real time basis by horizontal integration of each system to create a harmonious flow of data between systems. The unique concept allows for continual updating of the system over time.

Most importantly, a deal with a customer is settled ... before the order is taken by using the horizontal data flow between systems to verify availability to meet the order, integrate customer data and price the deal while speaking to the customer.

It is an object of this invention to efficiently receive and process customer orders.

It is another objective of this invention to minimize costs of a food processing and supply business.

It is yet another object of this invention to create a system tailored to customer profiles for the delivery of products.

It is still another object of the invention to efficiently manage inventory.

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It is yet another object of the invention to efficiently assemble and deliver loads of products to customers.

It is further an object of this invention to efficiently purchase and account for materials.

It is still another object of this invention to create a financial system to support each of the above objectives.

It is an object of this invention to create and integrate a system incorporating the above features at minimal cost.

It is still another object of this invention to provide business control features to manage such a system.

### BRIEF DESCRIPTION OF THE DRAWINGS

The invention is better understood by reading the following Detailed Description of the Preferred Embodiments with reference to the accompanying drawing figures, in which like reference numerals refer to like elements throughout, and in which:

Fig. 1 illustrates an overview of the order management system.

Fig. 1a illustrates the application software architecture.

Fig. 1b illustrates the order management update and controls.

Fig. 2 illustrates the order fulfillment and architecture.

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Fig. 3 illustrates an order fulfillment customer representative screen.

Fig. 4 illustrates an order fulfillment customer/master file maintenance selection screen for use by a customer service representative.

Fig. 5 illustrates an order fulfillment screen for use by a customer service representative to maintain customer master controls.

Fig. 6 illustrates a screen for order entry by a customer service representative.

Fig. 7 illustrates the order acceptance system.

Fig. 8 illustrates the system management software/TRACS architecture.

Fig. 9 illustrates, in diagrammatic form, the delivery process for managing and executing the activities associated with inbound and outbound movement of goods.

Fig. 10 illustrates diagrammatically the traffic management network of all incoming and outgoing deliveries.

Fig. 11 illustrates the logistics system interfaces.

Fig. 12 illustrates the delivery subprocess for order delivery planning.

Fig. 13 illustrates the delivery process flow charts for order consolidation.

Fig. 14 illustrates the delivery subprocess for carrier selection.

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Fig. 15 illustrates a delivery subprocess for load release.

Fig. 16 illustrates a delivery subprocess for freight claim management.

Fig. 17 illustrates a delivery subprocess for freight claim management.

Fig. 18 illustrates a delivery subprocess for freight claim management.

Fig. 19 illustrates a delivery subprocess for freight payment/reconciliation.

Fig. 20 illustrates a delivery subprocess for proof of - delivery.

Fig. 21 illustrates a product flow from receipt to the staging area for storage and ultimately shipment.

Fig. 22 illustrates a flow chart of a transaction (TR).

Fig. 23 illustrates a system for hand-held warehouse reading devices interconnected to a dedicated network through a radio base for inputting and receiving warehouse data.

Fig. 24 illustrates an inventory management normal cycle 20 overview.

Fig. 25 illustrates a production receiving schematic.

Fig. 26 illustrates a vendor receiving schematic.

Fig. 27 illustrates a put-away schematic for identifying and placing goods received.

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Fig. 28 illustrates a schematic for workload planning for receiving orders and placing shipments.

Fig. 29 illustrates an order-pick schematic for selecting orders and delivering to destinations.

Fig. 30 illustrates a batch-pick schematic for selecting orders and delivering pallets of such orders to warehouse for put away.

Fig. 31 illustrates an order load and closeout schematic showing the process for documenting orders and their ultimate filing into the system of this invention.

Fig. 32 illustrates a cycle count diagram for determining product scheduled for processing and movement to inventory as well as updating inventory.

Fig. 33 illustrates year-end physical schematic to provide a year-end inventory count.

Fig. 34 illustrates a consolidation schematic showing the process of moving goods to new locations for efficient storage and processing.

Fig. 35 illustrates a return schematic demonstrating the receipt of goods that are returned to either inventory or to quarantine.

Fig. 36 illustrates an outside storage schematic showing the movement of goods from inventory, to storage and ultimately receiving.

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Fig. 37 illustrates the standardized process and end solution for creating an electronic catalog and system to support it.

Fig. 38 illustrates the relationship of an electronic catalog to the various components using it.

Fig. 39 illustrates the information stored in an electronic catalog.

Fig. 40 illustrates how the electronic catalog accesses information in various data bases.

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#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

In describing preferred embodiments of the present invention illustrated in the drawings, specific terminology is employed for the sake of clarity. However, the invention is not intended to be limited to the specific terminology so selected, and it is to be understood that each specific element includes all technical equivalents which operate in a similar manner to accomplish a similar purpose.

#### I. ORDER MANAGEMENT

Referring to Fig. 1, it shows an overall schematic of the order processing data flow, based on an IBM AS/400 platform. The figure is self-explanatory and will be amplified in the following description of this invention by reference to the specific figures that go into the necessary detail.

Referring to fig. 1a, there is shown the software functions resident in the networked AS/400s and interconnected PCs. The PRISM software resides on AS/400 1.a., Software 2000 resides on AS/400 1.b., and Shipment Management System (SMS) software resides on AS/400 1.c. AS/400's 1.a., 1.b., and 1.c. are networked and support PCs 1.d. that has resident enabler software Flashpoint shown as 1.e. Also, residing in these PCs are solution software 1.f. for creating DEALS, purchasing interface, pricing and profitability (hereinafter described). The SMS software in AS/400 1.c. supports PC<sup>4</sup>s 1.g. having

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Flashpoint software 1.e. and TRACS load builder software 1.h., hereinafter described. The implementation of both solution softwares (1.f. and 1.h.) are unique to this invention.

Generally, the GUI (graphic user interface) consolidates the various fields by pulling data from numerous screens into one screen used by a customer service representative. When a specific field is entered, the interface updates the supporting multiple screens thereby saving time while interacting with a customer. The resulting screen is user friendly and responds to queries in real time.

PRISM software on the AS/400 platform interfaces with Flashpoint software on the PC platforms to allow the creation of the above described user friendly screens, and to interact with other modules of this invention. The enabler software between the PRISM customer order management software and the Flashpoint software is the Rhumba 400 and IBM PC support. This interface also talks to Software 2000 that maintains accounts receivable (A/R) files. It also allows for keeping separate data stored in synchronization without having the data keyed in.

Fig. 1b further describes the relationship of input devices (2 and 4) to the system which captures sales representative and customer activities including financial data. Shown here is the use of Gelco checks (6) and input devices (2 and 4) to input and manage DEALS (8). Gelco (6) is

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an existing vendor that allows checks to be written to customers for a variety of reasons. The Gelco checks (6) and information from input devices (2 and 4) then are fed into the DEAL system (8), to properly reflect discretionary spending. The information from the DEAL system (8) is transmitted to the order management system and updates the control function (10) where it creates activity reporting (12) to give input for sales representative reports, customer profitability reports, pricing reports and deals and discretionary reports. The information also flows from order management update control to pricing function (14) where the details of pricing are worked out using product costs, freight increments, profit margin, market adjustment and other charges to create correct pricing. Likewise information flows from order management updates and controls to financial systems (16) where appropriate financial These include invoicing, credit memo, records are created. accounts payable checks, price lists and discount lists, among many others.

Referring to fig. 2 the order fulfillment architecture has multiple inputs from computer integrated manufacturing systems at various locations as well as from warehousing data base (24). Information on the activities at these various sites are fed into the central customer order management (COM) (26) function and at the same time, information is fed to a software package supplied by a vendor known as Software 2000

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Accounts receivable and the general ledger functions (28). are created using Software 2000 (28). The foregoing functions are performed on an AS/400 platform. Data from the customer order management system is transmitted to Flashpoint software (30), that resides on personal computers or like equipment such as work stations. This software is used as a basis to create business scripts (32, 34, 36 and 38) that are displayed computer to aid customer service personal each on representatives in taking and creating orders.

Fig. 3 demonstrates one of the screens created for the order fulfillment function used by a customer service' representative. Shown in Fig. 3 are the various files that have been created based upon the Flashpoint software. Unique to this system is the windowing of such files in one location for a customer service representative so that he or she does not have to page back and forth through the software while engaged in a discussion with a customer to create an order. As a result, orders are taken and fulfilled promptly in a real time mode because the file folder serves as a main menu which can be navigated using the mouse to select a business event unlike in the past where there was much delay in the process.

Fig. 4 shows another order fulfillment screen used by customer service representatives. / It is entitled Customer Master File Maintenance Selection and by use of a mouse the customer service representative can quickly navigate through

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the basic data on a customer and if necessary update it based upon the interview. This submenu has been customized to a series of radio (40, 42) and push (44) buttons in order that the majority of the navigation can be accomplished by single mouse clicks.

Fig. 5 shows a further screen entitled Maintain Customer by customer service used Control Screen Master This screen has the basic data for each representatives. customer and once again can be navigated promptly to update it if necessary. If the information is correct it is the basis for creating the customer records used throughout this system. This screen is populated by data entered on previous screens in order that the screen user does not have to re-key, thus eliminating a potential for unsynchronized master files. Also, the "Bill To" and "Ship To" screen sequence is customized for this presentation. "Ship To" navigates forward through related screens then automatically navigates in reverse, and activates Software 2000 customer maintenance files saving the operator the navigation.

Fig. 6 is entitled Order Form and it has the basic information blocks to be completed in creating an order by a customer service representative. This screen has the series of buttons added to easily allow access to additional screens. The "Resource Description" (50) and "Sm" (52) fields were pulled in from other screens.

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Shown in Fig. 4, 5 and 6 are radio buttons as well as well as normal push buttons to indicate functions that may be selected by the operator to allow real time navigation through the files supporting these screens. The feature of updating files forward and backwards results in error free master files.

#### II. FINANCIAL

The Exception Resolution process design (103) involves putting in procedures and policies to ensure customer service levels. This begins with the order acceptance process all the way through the collection and application of cash. For any problems that arise in that process will have procedures and policies to handle and resolve them.

Referring to fig. 7, Order Acceptance (100) is the beginning of the entire process. Data can enter the system via two ways, (1) manual entry from the customer service representative and the tool they use is a Knowledge Ware based application that interacts with the AS/400, PRISM system for manually taking orders or (2) by EDI transmissions. At order acceptance the system goes through a variety of validations shown on the left-hand side of this diagram as a process called Rule Validation (102). Validated order and customer attributes include, but are not limited to, the order lead time required from the customer, their delivery schedules,

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whether delivery schedules can be met, their credit, available inventories and production times for their products and like rules. This feedback is conveyed to the customer while on the telephone. With the EDI scenario exception reports will be created and conveyed to the customer.

Logistics (104) primary objective is to reduce the outbound and also the inbound freight costs of the organization. This is accomplished in a couple of ways (1) by using software to consolidate the less than truckload shipments to different plants to have better utilization of the trucking operation. It also houses a low cost core carrier list to be utilized to expedite shipping processes and to monitor the performances of carriers.

Pricing (105) is in software residing on a LAN file server. It is geared towards looking at customers, markets and products. In addition, it brings in other business data like product cost, profitability targets, where customer shipto's are located, freight delivering cost to develop delivery pricing to customer and FOB pricing picking up shipper's dock. Included are market adjustments, overhead, et cetera, to be used to compile and work out a customer product pricing. (Also seen on fig. la (14)).

Warehousing (106) is designed to ensure inventory accuracy, put away and retrieval of inventory in an expedient fashion, to validate the order to ensure what is loaded on the

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truck, and to ensure all documentation prepared for the shipment is accomplished.

DEALS (8) includes discretionary spending, negotiating deals with customers by writing them an AP check to rebate for performance, initiating a credit memo to them on account, giving them a "Gelco check" for buying advertisements, or buying down their price for special promotional activities that customers may undertake. Also, the sales representatives will have the ability to put discount lists into the system via this DEAL system (8) to give them a special allowance. This information is fed into PRISM and shows an allowance off . their invoice when invoicing occurs. The sales of representative can create a credit memo to issue invoice errors and apply the amount to a pre-set account.

This DEAL system (8) also houses the sales representatives' targets by product category and customer by which they will be measured. This also gathers the data to support customer profitability reporting.

Performance Reporting (112) is where all the data comes together. This is outside of the AS/400 environment, on a LAN file server, to gather data from the order acceptance, the invoicing, the pricing, the shipping and the DEALS (8) function, plus brokerage fees to brokerage companies that service accounts. From this data is generated all of the performance reportings such as sales representative

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activities, customer profitability, analysis of movement trends and the like. There will be a customer score card created to rate the customer for profitability, volume and the like. This data is used for management decisions related to this customer.

Order Fulfillment (114) is used after order acceptance and it gets the product picked and packed at the warehouse, closes the order, and generates all necessary documents.

Credit Memo (116), G/L (General Ledger) (118), AP (Accounts Payable) System (120), Accounts Receivable System (122), how customer credit is established, and procedures (how they interact at order entry time is important), and are all traditional accounting functions.

#### III. LOGISTICS

ORDER PLANNING

Referring to Figure 8 entitled SMS/TRACS Architecture, (SMS, also known as shipment management system) which is a vendor supplied software. The diagram shown in this figure lays out the relationship of the hardware in this system as well as the supporting software. It is understandable by one skilled in the art upon examining this figure and will only be touched upon lightly. The main frame has resident software for providing order management. This software communicates with the AS/400 (150) which is networked with other AS/400s to

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create the basic information network. Residing on the AS/400 (150) platform is the SMS Software supplied by ITLS of Canada. and on the PCs the TRACS Software supplied by Westelev Development Corp. of Stamford, Connecticut. This combined software has the functions indicated on the drawing and also communicates with an accounting function supported by Software The SMS/TRACS software residing in the AS/400 2000 (28). (150) further supports PCs (152) or work stations or the like with information generated by the AS/400 (150) resident software on rates, customer information and less than full truckload shipments. This software provides for consolidation ... of less than full loads, as well as creates shipment and load reports. It likewise creates information feeding back to the AS/400 (150) to create shipping instructions. The use of this hardware and software combination uniquely supports the logistics system for load building. The load builder function includes load tendering, load planning, load confirmation and load inquiry to build loads. This allows handling multiple orders to create a load.

Figure 9 is a diagram of the delivery process for managing and executing activities associated with inbound and outbound movement of goods. Shown in the diagram is the function of incoming orders (154) from customers as well as distribution center replenishment, information on returns and purchase of raw materials generated through POs. This

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information flows to the order consolidation function (156) from which information goes to the function for carrier The carrier selection function (158), as selection (158). further described hereafter, goes through a series of decision making steps to select the correct carrier for the correct destination and load for that carrier and takes this information and sends it to the load release receipt function (160) where data is created to input to the carrier monitoring function (162) as well as shipment tracking function (164). From the shipping tracking function (164) information flows to the freight claim management function (166) as well as the ... freight payment reconciliation function (168). There is feedback from the freight claim management function (166) to the carrier monitoring function (162) as the case may be. The carrier selection function (158), carrier monitoring function (162), shipment tracking function (164) and the freight payment function (166) all have EDI connections to customers to create data bases necessary to support these functions.

Figure 10 is a diagram of the traffic management network showing how goods are received and distributed using the system. It is a system that allows for multiple tracing of carriers available to deliver goods to customers.

Figure 11 is a diagram of the logistics system interface. Shown in this interface are the various software and communications that support the system. The Software 2000

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(28) supports the accounts payable function as previously described. PRISM software (170) supports the order management function and Software 2000 (28) supports the accounts receivable function, all of which feed into logistics systems (104) where the various bits of data created are used for support. From the logistics system (104) outbound orders (172) are received as well as internal information on production of goods. The logistics system (104) is connected through EDI (174) and fax (176) to carriers for tendering and accepting delivery.

Referring to Figure 12, Order Delivery Planning (300) is where orders are received from the order management system. The first action with the orders is to download them into the system, then sort them based on ship date, and also by priority such as a quick delivery. For example, there are orders for a particular shipping date, those orders would be sorted into full truckloads including those that are LTL (less than a truckload) and customer pickup (the carrier or customer picks the order up with their private fleet i.e., an XYZ truck or customer arranges their own carrier which means that XYZ arranges ABC carrier to come and pick it up). Referring to the schedule load appointment function in Box 306, if it is a customer pickup, then an appointment is scheduled to actually come to the dock and load the product. The warehouse keeps a list of appointments and times, (i.e., eight trucks can load

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in one hour, and therefore there are eight time slots for one hour increments) and records the trucks schedules. The dotted line is for the carrier to actually call in and confirm or set the appointment with the warehouse. The arrow coming down indicates that the truck will be loaded when the carrier arrives.

If it is not a customer pickup, go to the Full Truckload decision in Box 308 which questions a full truckload or not. Full truckload means did the customer order an entire truckload with their product or is their order on two separate truckloads. For example, is there half an order of frozen and half an order of chilled orange juice? In the present system, these are two separate orders, and therefore do not create a full truckload even though in theory it would be a full truckload. If there is a full truckload you go to "carrier selection" which will be two or three processes down the decision tree. If you don't, the orders are passed onto order consolidation. Again, the process here is to determine which are full truckloads and which are LTL shipments. The LTL shipments would again go to the order consolidation function which is one of the keys to the entire process.

### ORDER CONSOLIDATION

Referring to Figure 13, Box 310 this is the same decision process that was made in the order delivery planning process

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of Figure 12, but instead, if a full truckload the arrow goes to the left and goes down to carrier selection. There is no need to go through consolidation because it is a full If it is not a full truckload, go to the order truckload. consolidation function of Box 312. This results in putting LTL shipments into a full truckload. The system goes through certain decisions to determine what is the optimal truckload. The next few boxes are decisions which are made by the The AS/400 is able to load build correctly on its software. resident logic. It is a matter of a logistic planner's judgment to override the internal logic. For the majority of the loads, the load decision is made in the PC based software package to perform the optimal consolidation. The decisions that the actual software goes through are based on a transportation algorithm, in software on the AS/400 Platform shown in Box 314. It looks at a delivery window which means when does that product need to be delivered? Most orders are sorted by shipment date. If an order is shipped on Tuesday, the query is when does it need to be delivered? The query is, how long does it take for a product to get to a certain area, in other words, from Dade City to California it could take two days, but from Dade City to Las Vegas it also might take two This data is used to decide, whether those two orders days. can go on the same truck, i.e., can it fit the delivery window based on the guaranteed delivery date for that customer? The

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system looks at a window delivery and asks if the loads can be consolidated based on transit time, et cetera.

Further, the function shown in Box 316 asks if they can be consolidated if the delivery window is compatible and if the customer shipped to is the same?

The next decision is shown in Box 318 and asks if it is a truckload? Of course, if a full truckload is determined there is no need to proceed. This would be the optimal consolidation if a half a truckload of frozen and a half a truckload of chilled orange juice go to the same customer. Then you have full truckload going to the same customer and delivered on the same day, for optimal consolidation. If the arrow to the left says there is a full truckload, the decision tree goes down immediately into carrier selection.

If the decision shown in Box 320 says there is not a full truckload but two orders are going to the same customer, it then looks at other orders going in the same destination area. There is basically one more check within the destination area. If not, it goes back into the rest of the orders for the next consolidation which is the arrow to the right.

If it is in the same destination area, then it goes to Box 322 the origin area locations 1 and 2. The system would try to put all orders for location 1 before putting location 2. If not in the same origin area the arrow goes to the right and it goes back into potential consolidation with other

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orders. If yes, it is in the origin area, then the decision arrow going down indicates it might be consolidated.

The decision shown in Box 324, "form", means the form of the product, i.e. frozen, chilled or dry, because the way it is loaded in the truck makes a difference. Frozen goes in the nose of the truck, followed by chilled, and then dry. The reason for this is the location of the cooling unit. Therefore, these should be loaded exactly opposite of the way the truck is built. Stop 1 would be dry, stop 2 chilled, and stop 3 frozen to prevent unnecessary unloading. Consolidation is determined in this form.

The decision shown in Box 326 is the consolidation process. The preceding decisions result in the consideration input to Box 328 to consolidate loads by picking the furthest and latest point away and to build the truckload from that information.

The decision of Box 330 is to select the next closest, i.e. shipment to Los Angeles and San Francisco (next closest). It looks at the next closest load that fits the other requirements (form, destination, origin, et cetera).

The decision of Box 332 says does it fit the time and capacity? Capacity means "x" amount of weight and truckload (for juice it is about 44,000 lbs, meat 36,000 lbs). The difference being that the meat product is packed different on the pallet to only get about 20 pallets on a truck, and the

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way the meat is stacked results in about 36,000 lbs, not fully cubed out most of the time. Juice products are case goods that are stacked accordingly and can obtain fully cubed out pallets of about 44,000 lbs. Therefore, two 25,000 lb juice orders cannot be sent on the same truck or the load will be 50,000 lbs and the truck would be over weight and not legal.

If the decision is yes, then go to Box 334 which says is there 44,000 lbs of juice or 36,000 lbs of meat. This data is compared to maximum truckload weight. If it is maxed out, then the order consolidation is finished. If not, then more orders need to be picked to get up to that truckload amount.

If yes, the consolidation is finished, then go to Box 336 and answer what is the cost of delivering these orders. The cost of full truckload rates is built into the system for carrier X.

The next decision Box is 338 which asks if that is acceptable. The logistics planner is going to use his judgment when he sees what the system calculates and the cost. If not acceptable, then it will go back to consolidation and possibly change the parameters. It might be done manually with the system actually calculating the difference in freight. If it is not acceptable, there is the option to do a manual load build.

If acceptable, go to Box 340 which says is it a full truckload? This means that it may not be a full truckload and

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there may only be so many orders which can be consolidated or weighted out (44,000 lbs). If there are not enough full truckloads from of all these orders, which does occasionally happen, some LTL carriers do their own load consolidation and pick up small orders from various customers and go to a dock and break bulk terminal to put loads together on the same These carriers are more costly due to the personal truck. consolidation and handling of the product. The ultimate goal is to build full truckloads to lower the freight costs rather than have someone else do it.

If not, go to LTL carrier assignment. The lowest cost -LTL carrier should be tendered the load. If it is a full truckload go directly to carrier selection, which is assignment of a full truckload carrier. Either way, there is a carrier selection process.

## CARRIER SELECTION PROCESS

Referring to Figure 14, beginning with the economic truckload decision shown in Box 342, meaning from a weight standpoint it may make sense to actually build it as a truckload even though its not fully weighted out such as a meat delivery.

The decision point in Box 344 is customer requested carrier. A customer may request a specific carrier. If yes,

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it goes to Box 352 which says to notify a carrier that they have a load. This comes later in the decision process.

If not, the decision goes to Box 346 and asks if any of the in-house fleets want the load. If not, go to Box 348 carrier assignment. A database has been designed and setup which contains all of the carriers, service areas and rates. It looks at all the carriers and picks a carrier from the list which is decision Box 350.

Decision Box 350 says give me a list of carriers that haul products to those areas. The carrier list identifies the carriers and their rates to selected areas. The load is then tendered to the selected carrier with the lowest rate, but the lowest may not have the right equipment available and therefore the decision is made to offer to carrier B. Therefore, the decision is not only the lowest cost carriers with available equipment.

The decision Box 360 feeds into this and says here is a carrier monitoring process which helps you decide which carrier to use not on just cost factor alone. Even though carrier A may be the lowest cost carrier its service rate may be less than 100%, say 90%, and carrier B may be 99% and only cost \$10.00 more. Then the decision is to use carrier B because of the service level considerations. If none of the carriers have equipment available to haul the load, then go back to in-house carrier. Assuming that a carrier was not

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found, go<sup>2</sup> to Box 346. At certain times of the year it is difficult to assign carriers to products, necessitating the use of in-house fleets.

Decision Box 352 notifies the carrier. This may be done by telephone or EDI. If via EDI, the carrier may access their mailbox and say yes or no. There are certain transaction forms. One is a load tender form and the carrier would send back a 990 which is an acceptance or rejection of the load. If carrier's are on EDI it would be an efficient process. There is also a load tender form which is not in any of these other process boxes which says this is what the contents of the load ... are, for example, the customer, weight, product type, delivery date, et cetera. Rather than relay over the phone, a fax including the information is sent to the carrier via load tender form and requesting the carrier's signature if the load is accepted. After acceptance, the executed form is returned The manual notification of carrier process is fax, via fax. phone or combination thereof. EDI is the preferred means.

Decision Box 354 is a less than truckload shipment. Certain orders are LTL shipments and need to go through a carrier selection process.

Decision Box 356 says, has that the customer requested an LTL carrier? There are only a few carriers that haul LTL shipments. If it is not a customer requested carrier, then go to the regular carrier assignment decision in Box 348. The

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decision is no different for an LTL shipment than for a full truckload regarding carrier assignment considerations. The service level of LTL is also considered. In other words, carrier A may be a truckload only going to that area and truckload B may be a LTL carrier going to that service area. If the LTLs go to California, the decision is to pick that carrier.

Decision Box 352 says if it is a customer requested carrier then go through the carrier selection process of Box 352.

Decision Box 358 says you want the carrier to confirm the . appointment, meaning that they will pick up the product at your warehouse. This process is done by the carrier calling the warehouse and confirming the appointment. If they do not confirm the appointment, then cancel the load and follows the exact same selection process, and reassign5 the carrier's load to another carrier.

Decision Box 360 feeds into the carrier selection process. The carrier monitoring process is likewise involved. It sets the standards a carrier must meet before it is selected. Criteria are established such as 98% on time delivery, 1% claims, meaning damaged product, short product or overages that are related to the carrier. In other words, the load could be shipped short which would not be the carrier's fault, but if the carrier has continual shortages, this needs

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to be tracked. The carrier monitoring process also considers the number of times a carrier rejects a load. For example, if 10 loads were offered and only 8 were accepted, it could mean unavailable equipment. Another criteria is the time it takes to pick up the order at the warehouse, and if they are late. This is considered an exception to on time pick up. If the standard is 98% on time and they are 97% on time, this needs to be captured. The carrier is required to furnish the actual The result is a report or score card which delivery date. The selection process is used to weed gives them a rating. out the carriers that do not provide the required service level. Based on the report card, the carriage may be rebid to other carriers.

### 15 LOAD RELEASE

Referring to Figure 15, decision Box 362 basically says that the order was received from order management and has been through the carrier selection process, load consolidation, et cetera because for load release purposes the order that the loads are going to be put on the truck, which loads are going to be put together on the same truck, etc. is required.

Decision Box 364 is the order release portion. At that point there is a decision as to whether the order is going to be shipped. Logistics would actually confirm and send it to the warehouse to be shipped.

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Decision Box 366 says generate a pick ticket. A pick ticket is something that is used by the warehouse to determine the location that a product is stored. It shows the products to be put on the truck by SKU level. It states for example that 100 cases of Florida Gold and a 64 oz 12 (12 64 oz to a case) are needed. It may then pick 100 cases of Old South Premium chilled orange juice 8 oz bottles that are 84 to a case. It locates product by SKU level and instructs placement on the truck by order. It may have multiple orders for one truckload. Box 374, going off to the left of order release, is another pick ticket which is the same as decision Box 366.

Decision Box 376 is where you actually load the truck. Again, you need to load the truck and take into consideration commodity types. Decision Box 376 determines how you actually load the truck, frozen, chilled and dry.

Decision Box 368 says the load needs to be closed. At the time the load is closed, the SMS software in the warehouse produces a screen that says the product that is going to the Supervalue in Omaha, Nebraska consisting of 200 cases of Florida Gold and 300 cases of Old South at a particular weight. In order to change the count, a warehouse person must verify the count, in other words override the 200 cases of Florida Gold to 201. The weight is either manually or automatically calculated. At that time the Bill of Lading is generated, by the PRISM software system using an SKU number so

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that a change in quantity would automatically change weight. A four digit alpha code designating the carrier is used to produce that information directly on the Bill of Lading, closing the load and generating the Bill of Lading.

Decision Box 370 means that information feeds into the invoices. It feeds into Box 368 as well and says yes that product was shipped. As a result, an invoice is created.

Decision Boxes 370 and 372 are information which feeds to the financial data base.

Returning to decision Box 380, a Bill of Lading is generated, which is a legal document that the carrier must ... retain on the truck at all times as he is hauling the product. This states the products that are on the truck; where the products are being delivered, and the carrier. It is a legal document required by the ICC for shipments on interstate highways. A Bill of Lading is generated by the system after the information in Box 368 is inputted to close out the load.

Decision Box 382 says that the driver signs the Bill of Lading. The driver basically signs that he received that product. In other words, I received in my truck 200 cases of Florida Gold orange juice. When it gets to the other end and the customer says I only received 199 cases, the carrier is held accountable. He's basically signing to say that yes, I received 200 cases of product. It also makes it a fully executed documents for legal purposes.

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Decision Box 382 says that the Bill of Lading on file should have been executed by the driver to verify any information that may needed at a later date.

Decision Box 384 is a completed Bill of Lading after the 5 driver signs it.

### FREIGHT CLAIM MANAGEMENT

Referring to Figure 16, decision Box 386 indicates a phone call from the carrier/customer. The carrier has to call while he's at the customer's dock, but it could also be the customer that calls. At this point go to freight claim management in decision Box 388 if there is a claim.

Decision Box 390 is when a phone call is received from the carrier or customer, a sequential incident number is assigned. It is called an incident number because at this point there is no decision as to whether it is going to be a claim or not. It tracks all instances of overages, shortages, and damages (OS&D).

Decision Box 400 says to generate any credit/debit memo for any OS&D. If after going through the entire claim process and determining that there is an OS&D and its the shipper's fault, then generate a debit and credit memo so that its outside of this process. If there/is an OS&D involved the customer will not pay for that. If it ordered the 200 cases of Florida Gold orange juice and only got 199, short 1 case,

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it will only pay for 199. A debit/credit memo is generated to accounts receivable so that when that customer pays for that invoice its only going to pay you for 199. The customer's accounts receivable is then updated.

Decision Box 410 says to notify order management caseworker of reported shortages and damages. In other words, the carrier calls and reports the customer's shipment was short or damaged. Order management is notified.

Decision Box 412 says to notify a caseworker to be proactive with customers to settle potential claims.

Decision Box 414 says that because there is a reported ." shortage or damage to notify the warehouse to resolve inventory discrepancies.

Decision Box 416 says this is what you do if its a damage 15 report.

> Referring to Figure 17, on the next page, decision Box 418 and says this is a damage report. Damage report being different than an overage or shortage. An investigation is conducted resulting in a report which says here are the circumstances concerning the freight claim.

> Decision Box 452 says to record the damage reason in incident database. This is done to identify if a particular product keeps getting damaged in transit. The information is recorded in this database for damage from packaging, carrier mishandling, etc. to track the damages by reason code to

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correct the situations. With carrier problems this can be transferred to their report card as part of the carrier monitoring process.

Box 420 says was this an in-house carrier? The reason for this is because they are treated differently. If yes, go to decision Box 422 and the report is resolved within 48 hours, at that point it may take some investigation to determine who was at fault. If its not resolved within 48 hours (maximum amount of time on internal claim) go to decision Box 436, explained later. If resolved within 48 hours, and fault assigned, go to decision Box 424.

Decision Box 426 assigned the cost for damage to a carrier or shipper.

Decision Box 428 says, is the actual amount of damage over \$25.00, if so, file a claim with carrier in decision Box 440. There is a nine month period in the United states and three months in Canada to file an ICC claim/form which identifies what the product was, damage and dollar amount.

Decision Box 420, is basically the same decision that is made for an outside carrier that is made for an in-house carrier. If its the carrier's fault, go to Box 428 and determine if its over \$25.00 and go through the decision if a claim is to be filed. If its not/the carrier's fault, the shipper absorbs the cost.

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Decision Box 432 is a damage report to find out why there is continuing damage. That's why the incident database is created. The right hand side is non-damaged, that is short or over. First, decide is that report over \$25.00. If yes, go through the regular investigation and file the damage portion.

Referring to fig. 18, decision Box 442, (note previous page) the carrier has 90 days (set by ICC) to respond to a claim and acknowledge it. There is a standard acknowledgement form.

If not in 90 days, go to decision Box 444 and file a claim tracer which says a claim was filed, why haven't you responded. If responded in 90 days, it is acknowledged. Otherwise the carrier must say yes, I received your claim and am doing further research. Nothing needs to be settled in this 90 day period. Follow up on promptness of settlement is used for carrier scorecard.

Decision Box 448, if resolved, then carrier is paid.

Decision Box 450, if carrier doesn't pay within 60 day period, deduct loss from freight bill per agreement with carrier.

# FREIGHT PAYMENT/RECONCILIATION PROCESS

Referring to Figure 19, this is the process to pay the carrier for their freight.

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Decision Box 454 is PRISM software. Arrow down says pass an order whether full or LTL to logistics. Logistics does its whole process and goes through load consolidation and carrier selection (note the rate established for the carrier). This rate information is fed back into PRISM.

Decision Box 456 provides that because the carrier is known there is no need to perform a reconciliation anymore. A carrier sends a freight bill including mileage, stop off charges, dividers, requiring a 100% audit of those freight bills back to the Bill of Lading. On the Bill of Lading is hand typed the actual amount of freight that is expected to be . paid. Again, the carrier selection process lists the carrier and the rates they charge so when a carrier is selected and they've accepted the load, the system actually takes that freight amount and prints it on the Bill of Lading. This perform freight bill to be used to а allows the reconciliation, and pay the carrier directly by going and approving the payment (a final check before you release those bills for payment).

Below decision Box 456 is payment approval that may be going on once a week by paying carrier ABC for all the loads hauled this week to generate one invoice in a summary type format that shows up the loads that went out in the five day period. Then "hold five days" initially for the purpose of additional charges that may occur while delivering the load.

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For example, the driver may be retained at a customer's dock for a specific reason, resulting in a detention charge, so the carrier may bill for that depending on the rules that are in All such information is captured effect for their rate. within that five-day period. Five days is not fixed so the system can be modified to have a separate adjustment process where the initial estimated freight charges are used based on what is shown on the carrier selection process and a separate adjustment charge made when this detention occurred resulting in an adjustment to that particular invoice/order number. For example, once a week all payment due to carrier ABC are sent from Box 456 saying make a freight payment, to S2K software in The payment request would be interfaced into finance. The coding is performed within the accounts payable. logistics process using the account numbers with interface into accounts payable.

The line item out to the right of the hold five days area called "delivery proof/freight bill" is a request for the carrier to send proof of delivery on all freight bills on an exception basis.

### PROOF OF DELIVERY

Referring to Figure 20, decision Box 458 indicates the carrier arriving at the customer's warehouse and unloads which is decision Box 460. During that unloading process, the

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carrier gives the warehousemen at the customer's dock a detailed list of all the products that he is delivering by SKU. The warehousemen at the customer's dock is responsible for confirming the condition and quantity of the load. At decision Box 462 it is determined if there needs to be any changes to the Bill of Lading for OS&D. The customer would actually change the Bill of Lading as part of decision Box 462.

Go to decision box 464, and if there are any OS&D, the carrier needs to notify the caseworker. The carrier is required while at the customer's dock to call and say if there." is a problem (discussed earlier). He needs to notify the shipper again to be proactive with the customer and the shipper determines if a back order or shipment is needed, or whatever else, to satisfy that customer's needs.

Decision box 466 says that after the carrier has notified the caseworker that there are no changes to the Bill of Lading, the customer signs the Bill of Lading and this is proof of delivery. The earnings process is basically complete at this point.

Decision box 468 says for the carrier to EDI the freight bill to shipper, or EDI the date and time of delivery to the logistics network. This will further remove paper from the system.

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Decision Box 470 says that the shipper pays the freight bill by accounts payable, without need of a paper freight bill.

Decision Box 472 asks, does the customer pay the shipper or rather does the customer make any deduction on the invoice 5 that's in addition to the agreed upon OS&D, or maybe none was reported and he takes a deduction on the invoice anyway? Decision Box 474 says that shipper in this case requests a copy of the Bill of Lading from the carrier. Anytime there is a shortage in a receivable amount from the carrier, that's not 10 justified or documented, a copy of the Bill of Lading is ." This information is used to requested from the carrier. adjust accounts receivable, if appropriate. They are required to be kept on file for six years by the ICC. This is the only time that this piece of paper is required to be delivered to 15 the shipper. If the customer does pay the shipper the full amount, then Box 476 says close C.O. and apply cash fully if there are no discrepancies in accounts receivable. The C.O. is closed earlier in the process.

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## IV. INVENTORY MANAGEMENT

Referring to Figure 21, there is shown a diagrammatic representation of product flow within this order management system. At the head of the diagram is shown the production area (178) where as pallets (402) come off the receiving line

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and a bar code license plate is attached. Each pallet (402) is scanned and counted as it is loaded on the pallet train. This information is fed into the inventory management system that connects across the AS/400 network. The pallets (402) are loaded from the receiving train and the license plate and quantity are scanned in the receiving area (404). If there is an error it must be corrected before the pallet (402) is taken into the warehouse. Next each pallet (402) is stored (406) and the location is scanned. Each time a pallet (402) is moved from one location to another the pallet (402) is scanned and counted and a new location is scanned. Likewise there is hold release process (408) where a hold is put on pallets (402) and recorded in\_data base. Pallets (402) marked hold cannot be shipped until they are released. The pallets when pulled are moved to a shipping area (410) and if partial pallet usage is required, this information is recorded before pallets (402) are moved back to storage (406). The shipment is readied from these pallets, and is loaded and Bills of Lading issued.

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Shown in Figure 22 is a diagram of the software function supporting the inventory process previously described.

Shown in Figure 23 is the hardware system that supports inventory management and control. / Hand-held devices (412, 414, 416 and 418) are used in the warehouse to scan pallet license plates and to update information to the data base.

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The scanned data is received by repeaters (420) and relayed to a base station (422) where through a network (422), this data is related to PCs (428, 430). Information then flows to the network server (432) which supports the inventory function and information likewise flows from this network into the reports and administration function where financial records and the like are created.

Figure 24 illustrates in diagrammatic function the normal cycle of inventory management. It shows the functions as they interrelate one to another. Particularly the production planning (434), production (436), quality assurance (438) and purchasing (440), interacting with production receiving (442) and vendor receiving (444) to create the necessary records and instructions for the put away (446) of inventory. Likewise the order management function (448) inputs data for workload planning (450) to assist in making a decision of which goods to use and to pick and load the goods for the carrier (454) and to close out (456) the order and report the information to the logistics functions (104) and feed back information to the order management system (10).

Figure 25 shows the logic tree for the production and receiving function as implemented in this system and tracks through the product being received from production, palletized, inspected and then delivered to the warehouse where the product is put away and this product is entered into

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inventory or quarantine with a data base created on location by SKU number, lot, quantity and reason for hold, if it is held in quarantine.

Figure 26 is the vendor receiving diagram showing the decision tree for the software to support this function and 5 commences with the receipt of paperwork for items received. The information also is transmitted to logistics (104) at the same time to note the time of arrival of items received from Once again, there is an inspection function. If vendors. there is a problem, then the material is rejected and the If there is no problem, then the trailer is vendor notified. identified and unloaded and its contents tallied. Once again, if there is a problem, the buyer is notified so that they may contact the vendor. After the material is properly documented and inspected it is then delivered to the warehouse for put 15 away (446) and the information on the material is inputted into the system data base for further use including the purchasing data base to support an Electronic Catalog, described later.

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Fig. 27 is a decision tree on the put away (446) function. Put away (446) is the function of storage of items in inventory. As pallets (402) are received, identification is entered using the license plate as previously described. The pallet (402) after being identified is promptly moved to a put away (446) location which has been identified for it.

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This information is fed into the data base where the system determines if the location is appropriate for it based upon factors such as the frequency of use and the size and weight of the load. Products used more frequently tend to be moved to the front of the warehouse where they can be pulled more quickly. Heavier products tend to be loaded lower in the stack than lighter products. If the location is okay, there is a count made and prompt put away (446) is accomplished. As part of the information in this inventory system are coded dates to determine if there are perishable items that need to be moved within certain dates and this is also noted in the inventory records.

Referring to fig. 28, workload planning, information on loads are received from the logistics function (102) as a basis to create receive orders (458) with estimated work effort (460) involved to provide a preplan for appointments (462). A carrier calls for appointment for delivery of goods and makes a dock appointment (464). If the carrier is unable to make appointments, this information is fed to logistics (102) where their records are updated as well.

Referring to Figure 29 there is shown the order of pick function in diagrammatic fashion. The decision tree is used to represent functions embodied in the system software to support the function. Orders are used to create a selection process based upon the license plate of a pallet (402) to

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determine the goods stored on the pallet (402). This information is used to go to a picked location based upon the code dates so that perishable items are picked within their date rules first as well as the maximizing of the use of pallets by picking full pallets if that's what an order calls for, or partial pallets if not. As the process continues the driver goes to the location designated and if the product is there he picks the product and records it in a hand held device which then immediately feeds the information on location, SKU, lot and quantity back into the inventory management system through the hand held network and the driver then delivers his load to its destination in the system. A unique feature of this system is that using double-long forks, load picking can be maximized to route a driver to pick two pallets in adjacent locations, or in at least nearby locations, rather than run back and forth on a pick cycle. If the driver goes to the location and there is no product there he then puts a request back into the system to verify the request and location. If it comes back the same way, he then inputs this information into the system to create a cycle count that will then update the inventory system to show that there is an error and the product is not at the place indicated. The cycle count request will then initiate the second query into whether the inventory is available. If it's not, then there's a notification to the system that there is

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a short order and this information on variances is fed back to logistics and to management functions where it can be reconciled in a new product order. If the inventory is available, then this information is fed back into the system and a new pick order is generated. Both the availability and non-availability of inventory are fed back into the system so that the system data base can be updated to respond to future pick orders.

Referring to Figure 30, shown here is a batch pick function in diagrammatic fashion. Once again a select order 10 of goods is initiated and the location then is generated for ... the driver based upon code date rules and whether full pallet or partial pallet are requested. The driver goes to the location to see if the product is there. If the product is not there, as in the previous order pick function, the cycle 15 count request is initiated to determine if there is a short order, and if the inventory is available at another location. This information is fed back into the system once again. If the product is there, there is a record made of the pull of 20 the product by location, SKU lot and quantity. The load is then moved to the staging area from which the order is picked. A record of the pick is made and if there is a partial pallet picked, then the quantity on the pallet is updated by license plate, SKU, lot and quantity. The pallet is then delivered to the warehouse after the goods have been picked for put away.

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Referring to Figure 31, there is shown an order, load and closeout function in diagrammatic fashion. Once again the diagram indicates the logic of the software implementing this Having previously described the functions of function. picking an order and the loading of the order, the description shown here is further a description of the previous function except for the gathering of documents where there is an export of the goods and appropriate Bills of Lading must be created as well as grade and quality certificates are created and signatures are obtained for the files as needed. After the order has been loaded and the updates and variances noted, the order is closed out and this information is transmitted to logistics and the order management function. · Referring to Figure 32 there is shown the cycle count function in diagrammatic fashion as implemented by software in the system. The cycle count provides for correcting inventory problems that are identified in the warehouse. The inventory problems could arise from wrong location of storage of products, wrong SKU number or lot problem. The cycle count is implemented by a visual scan that then enters the information of location SKU, lot and quantity. If this information is okay, then that data is fed back into the data base. If it's not, there is a recount initiated resulting in further query of whether the information is okay. If it is okay it gets fed back in the system to indicate that. If not, the inventory is updated.

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All of this is done without paper and is done in a real time fashion using hand-held instruments to input the data into the inventory management data base.

Referring to Figure 33, there is shown in diagrammatic fashion the year-end fiscal accounting of inventory. Some of the functions have been described previously and for simplicity reference is made to this diagram which is fully descriptive of the inventory count process.

Referring to Figure 34, the consolidation function is shown in diagrammatic fashion as implemented by software in this system. A decision is made in software as to what to do . with the product received. The decisions can be to place it on a pallet, at which point in time the old pallet data from which this product was pulled is entered, including ticket and quantity and a new pallet ticket is created. If the decision is to place the material in a slot, the material is moved to a location where the pallet information and the old tag location is entered to create a new location identification. Alternatively, if the decision is to make a manual move of the product, then the old pallet data is entered as well as the new location that the pallet will be moved to, to update the records for the inventory system.

Referring to Figure 35, there is shown the return system and document function. As returns are received, logistics is informed of the time of arrival of the goods. Simultaneously

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the truck is unloaded. The information on the material, such as quantity and the shipping information is entered into the system and the customer representative is fed this data on line before the product goes back into the inventory. There is a quality check and after making disposition on the quality, a decision is made as to whether to put the product into quarantine or back into inventory.

Referring to Figure 36, there is shown in diagrammatic fashion the outside storage decision process. When an order is received, the decision is made as to whether it's going to be used for production or needs to be stored. If the decision, is for storage, the carrier is contacted and the material is moved to storage where the data on the location and the retrieval cycle is entered. There is electronic data communication with the warehouse storage to update the product/lot, code, date and number of pallets and this information is simultaneously provided to receiving to create records of the goods coming into the system and having been identified as being stored outside of the shipper's facility.

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#### V. PURCHASING

Referring to Figure 37, there is shown a process of standardized purchasing. By standardizing purchases the process of acquiring materials for the system is streamlined. This is accomplished by creating blanket vendor agreements

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that have sufficient data on quantity, shipments, charges, delivery times and availability that this information can be entered into an electronic catalog (EC) for use by a user having access to the system.

Referring to Figure 38, there is shown in diagrammatic function the electronic catalog. The different functions of the system using the electronic catalog are noted on this diagram. The purchasing function is notable in which request for quotations are prepared based upon item usage and vendor performance. The analysis for quotes is accomplished by contract management system which provides for the monitoring . -Subsequent vendor's performance is of contracts vendors. All of this is entered into the data base. monitored. Likewise the supplier management team, designated by SMT, examines item usage and inquiries as well as ordering patterns historical determine the basis of future to order requirements, thereby creating a decision basis as to what inventory to use to create a data base of items to be made available on the electronic catalog. The items will be standardized to the extent possible and fewer vendors approved to minimize the amount of transactions necessary for procuring repetitive standardized items. Likewise the information on receipt of goods for receiving, schedules and receipt supported by the electronic catalog. transactions are Managers may make selections from the electronic catalog using

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on-line approval procedures based upon approved budgets. This information is fed back into budget and expenditure monitoring programs to update the financial projections for the year-end to determine if the budget is on target or otherwise out of performance. The electronic catalog also may be updated by vendors, including price updates, if there is approval for that practice with the vendor.

Referring to Figure 39, there is shown electronic catalog The electronic catalog stores information and storage. information on vendors by request for quotation, quotes received, whether there are contracts in place, as well as - vendor performance and maintains an EDI profile of the vendor to determine how to communicate with it. The · electronic catalog also maintains records on purchasing transactions with the request for items, releases of those purchase order requests and notes the receipt of the items. Vendor catalogs also may be included in the electronic catalog if compatible. Items in the catalog are grouped by commodities, types and class and there is an inventory strategy as to the stocking of continually used items, if appropriate. The electronic catalog also notes location by company, division, department, user and approval hierarchy. In this fashion the goods may be identified at any point in time and/if necessary retrieved.

Referring to Figure 40, there is shown in diagrammatic relationship, the electronic catalog (500) and how it accesses

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information throughout the system. It can be seen that the electronic catalog (500) works throughout this network to update (120) accounts payable as well as to show when there has been a payment to or by a vendor. The electronic catalog (500) also interacts with the human resources input system (502) to identify approved users in the system. The with the (500)also interacts catalog electronic transportation, maintenance technique inventory system (504) to identify items for the fleet maintenance system. The electronic catalog (500) also interacts with the ELKE maintenance system (506), and the MRO inventory (508), which is a store room inventory system, to see if items are in stock and to respond to a request by a user, versus having to order the items from the catalog. The EC also interacts with the PRISM software (170) to update inventory records. As previously stated, the electronic catalog (500) interacts with the vendor (510) to receive quotes and to ask the vendor (510) for requests for quotations and transmit contracts back and This communication is by EDI, supplemented by fax, forth. phone and release orders, if appropriate. The electronic catalog notes receipts of goods (512), so its data base may be updated.

Modifications and variations, of the above-described embodiments of the present invention are possible, as

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appreclated by those skilled in the art in light of the above teachings.

It is therefore to be understood that, within the scope of the appended claims and their equivalents, the invention may be practiced otherwise than as specifically described.

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### WHAT IS CLAIMED IS:

 A system for efficiently processing customer orders, comprising:

means for receiving customer orders;

means for processing customer orders;

means for automatically checking inventory for availability of customer orders;

means for retrieving goods from inventory to create loads;

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means for efficiently building loads; and

means for efficiently scheduling loads to customers.

2. A system for efficiently purchasing items, comprising:

means for creating blanket vendor orders;

means for user input to requisition items;

means for processing requisition requests by comparing said requisition requests against blanket vendor orders for availability of items;

means for checking the availability of funds against budget to approve transactions;

means for communicating purchase request and purchase release to vendor; and

means for acknowledging purchase request.

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3. The system of claim 2 further comprising:

means for receiving items and creating a record of receipt; and means for creating an accounts payable record initiated by said record of receipt.

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4. The system of claim 3 further comprising: means for placing an item in inventory.

5. A method for creating a graphical user interface for a customer service representative to efficiently input orders, comprising:

creating screens in a window context with multiple files, said screens having buttons to control access to files; using said buttons to access customer records.

6. A method of managing a logistic system comprising the steps of:

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creating a network data base;

downloading customer order data to terminals to create load criteria;

assembling loads based on pre-established criteria; routing loads based upon predetermined delivery criteria;

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generating data to assemble said loads.

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7. A method for tendering loads to carriers for shipment comprising the steps of:

creating a carrier data base with information necessary to determine shipping costs and delivery schedules;

tendering an offer of shipment to a selected carrier in a predetermined format; and

receiving confirmation from a carrier.

8. A method for creating an automated warehousing ticket comprising the steps of generating a pick-order;

picking items from inventory;

creating a record of the picked items;

transmitting said order information to a central data base in real time;

delivering the picked items to shipping point;

transmitting data of delivery of items for shipment to said data base; and

consolidating the pick and shipment information into a record in said data base.

9. A method for creating an electronic catalog comprising the steps of:

requesting vendor quotations; creating blanket vendor orders; entering blanket vendor orders/in a data base; creating pre-approved budgets; creating purchase requests;

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réquesting items from the blanket vendor order data base; communicating said orders to vendor; receiving acknowledgment of order requests; receiving ordered items; and recording receipt of said items.

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## ABSTRACT OF THE DISCLOSURE

The system of this invention manages customer orders and using vendor supplied software systems interfaced on a realtime basis to touch the data in each system on a real time basis. In effect, there is horizontal communication between the various components of the system such as inventory, purchasing, order management and receipt, logistics and inventory to have continual data flow without using a vertical software interface. As a result, customer orders are received on a real-time basis using screens that are user friendly to promptly take orders and to verify customer data and verify the ability to meet those orders. Transmission of documents within the system is minimized thereby making it more efficient, timely and cost efficient.

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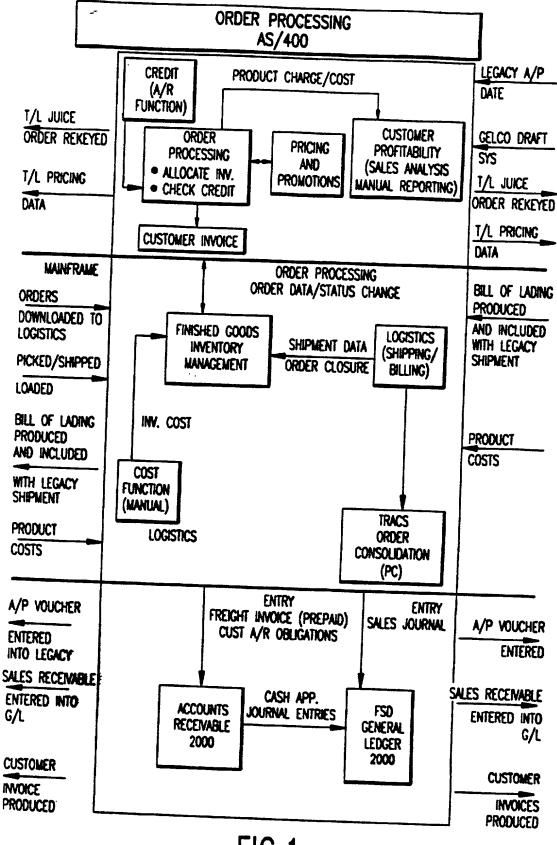
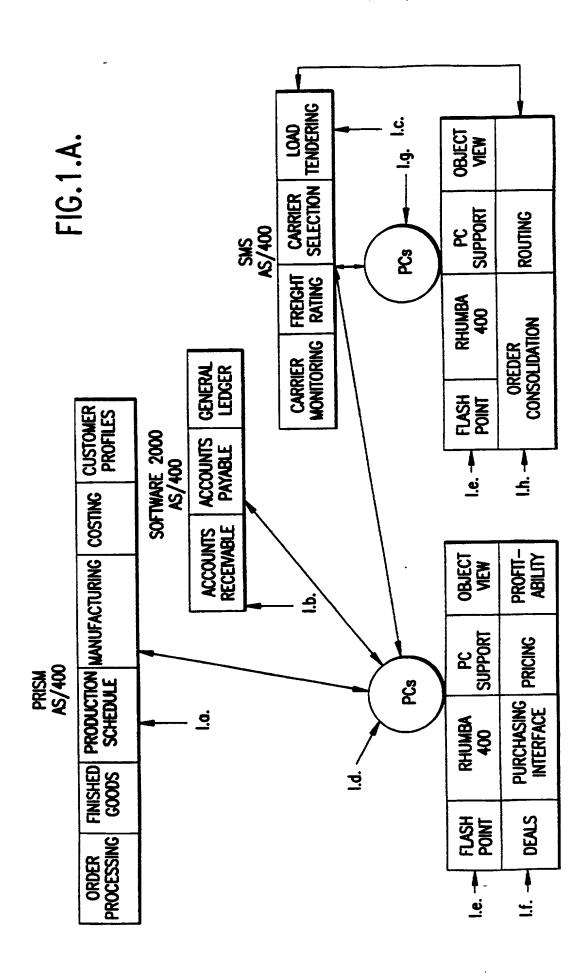
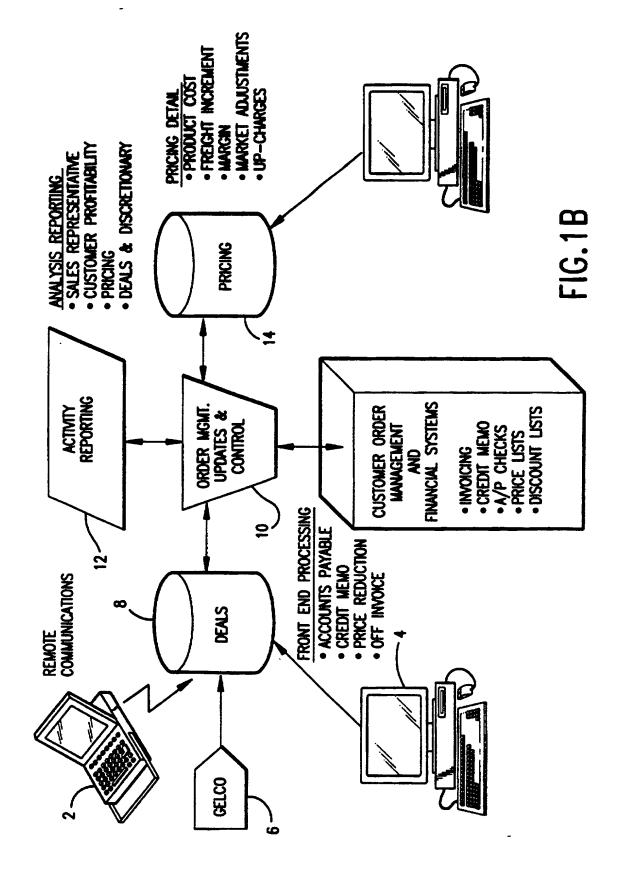


FIG.1

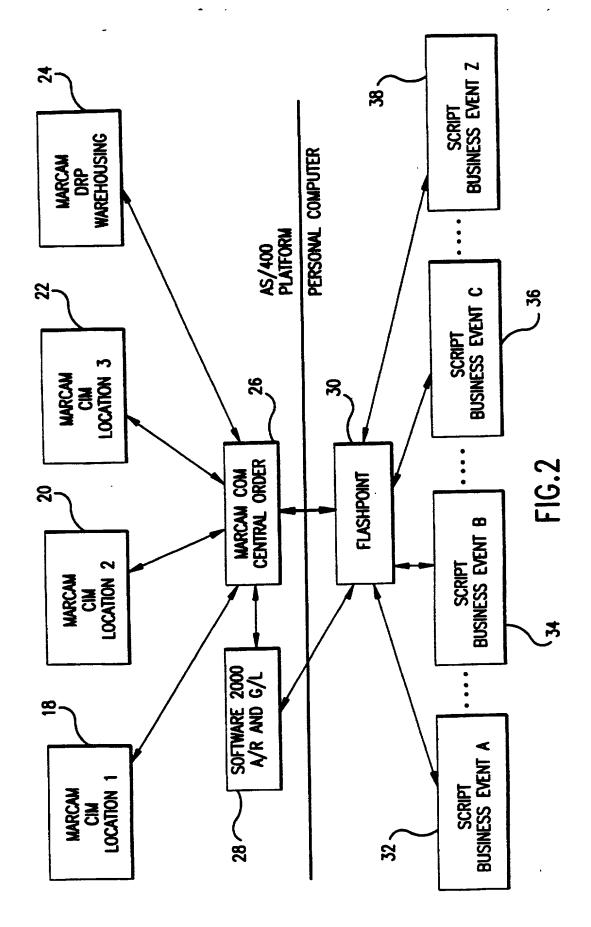
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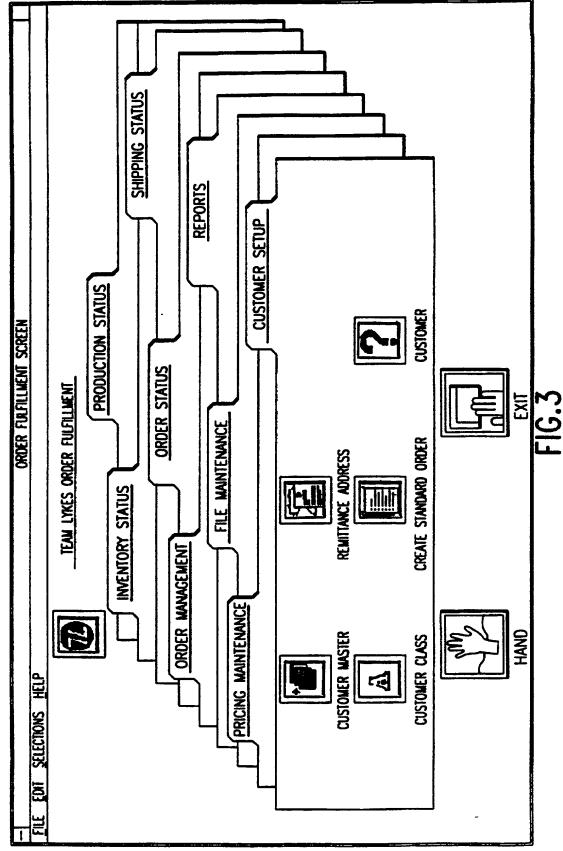


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FIG.5

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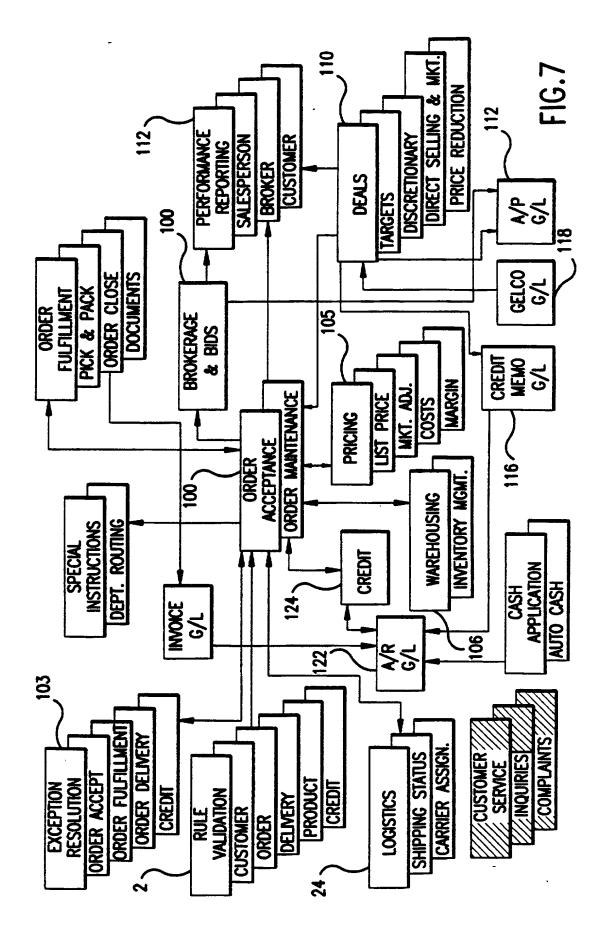
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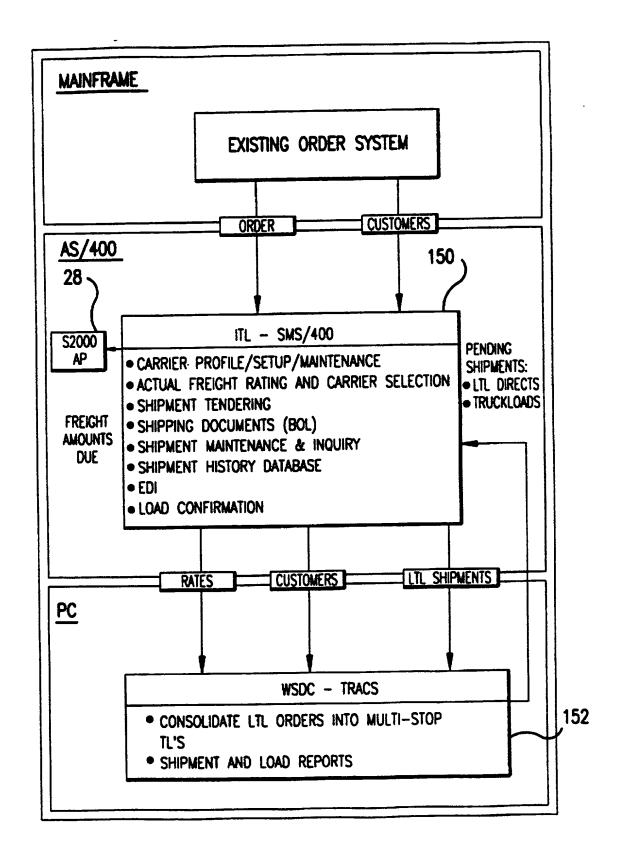
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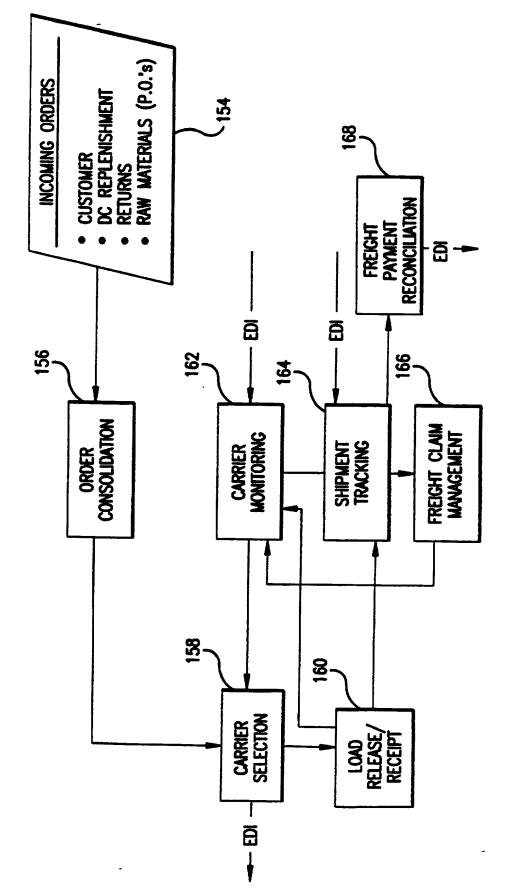
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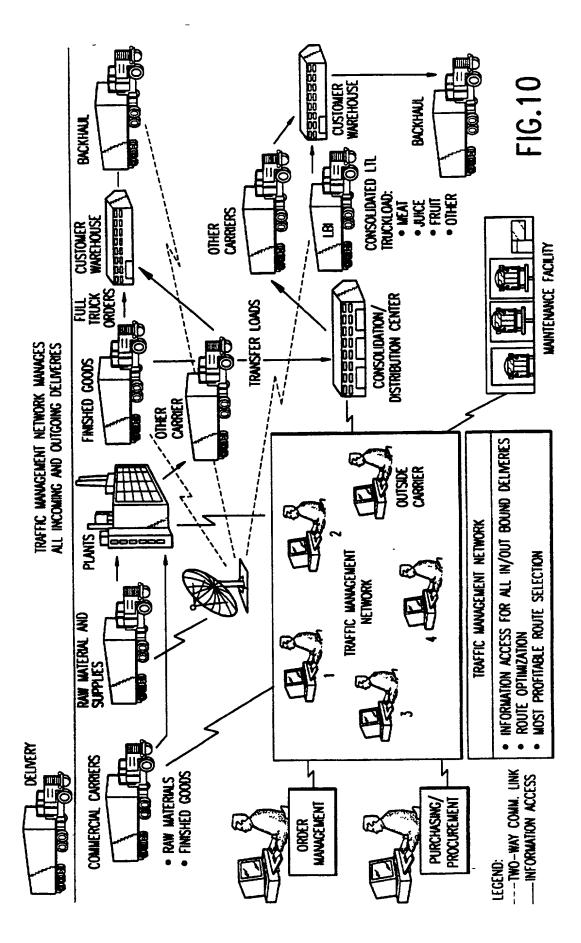
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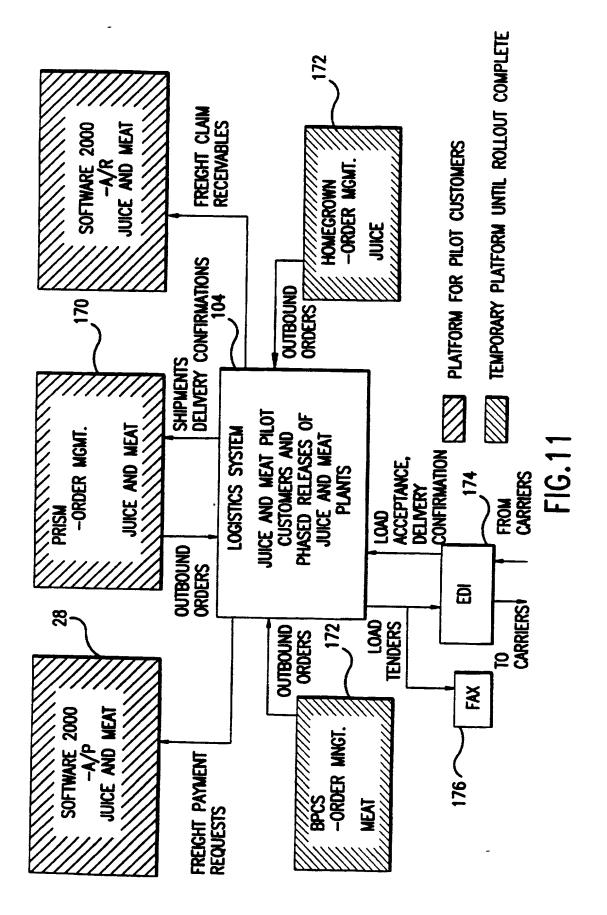
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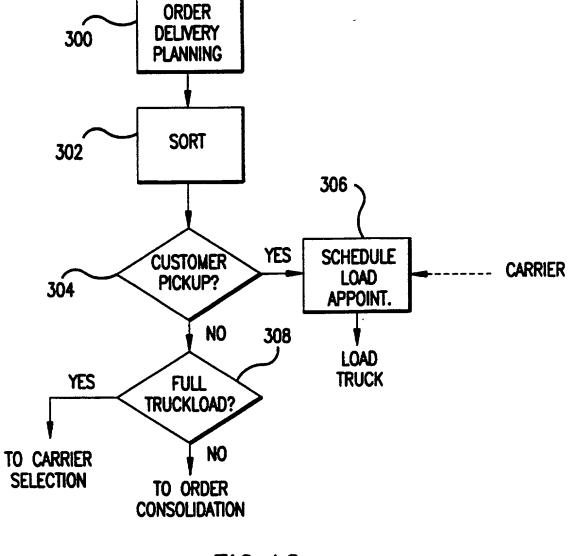






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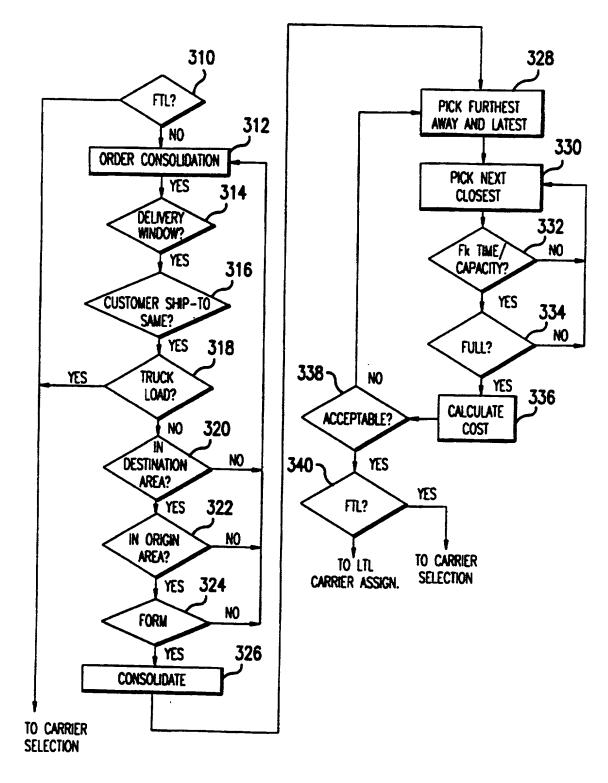




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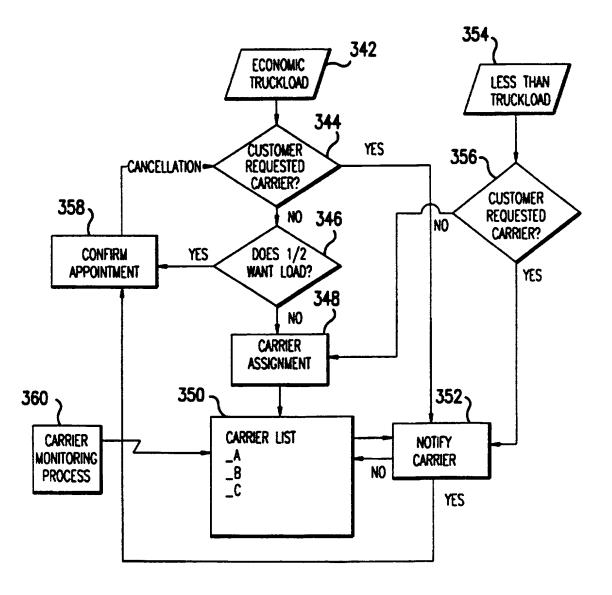
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FIG.13



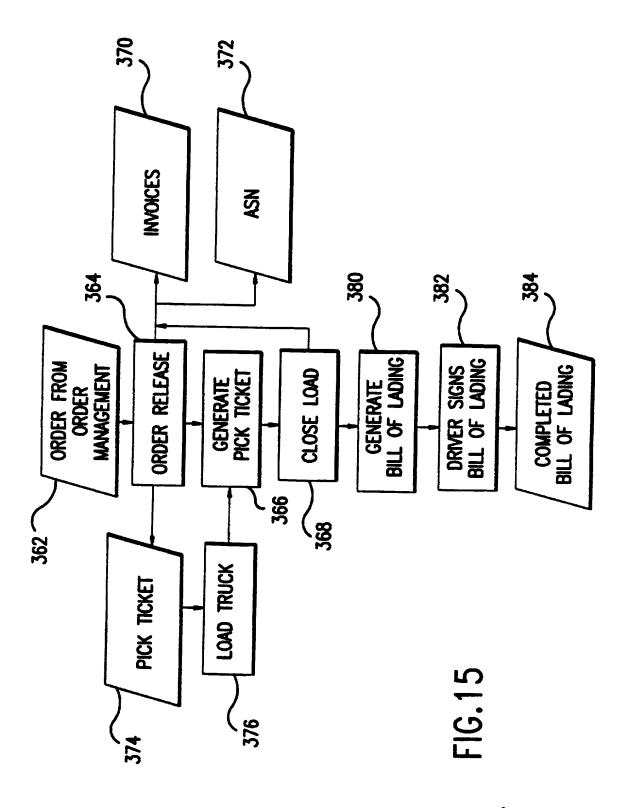
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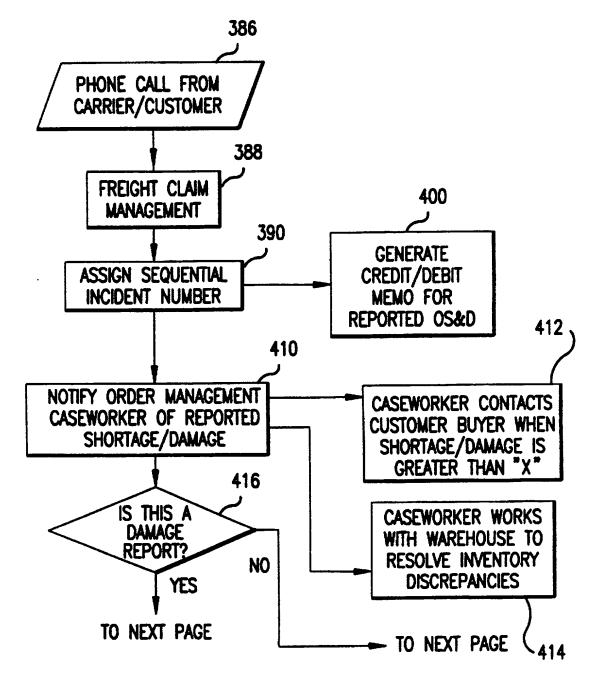
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FIG.14

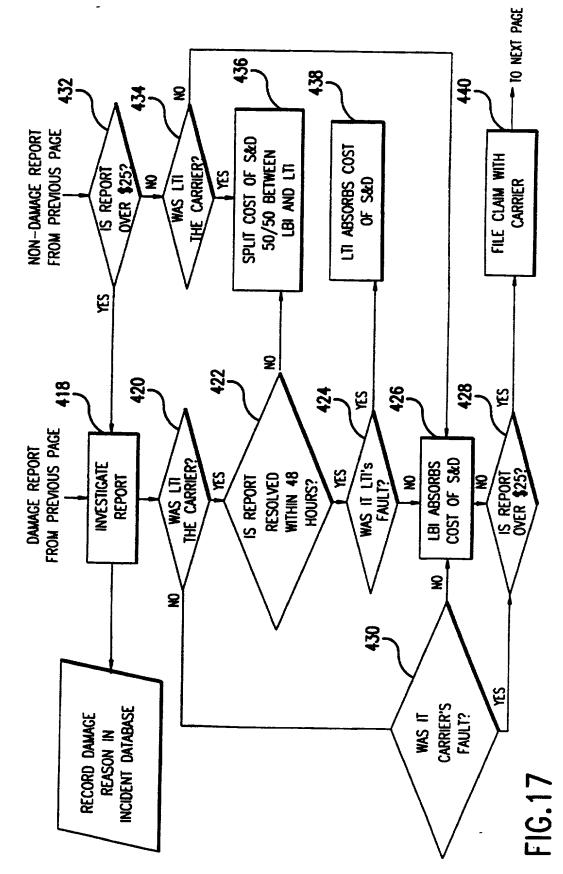
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FIG.18

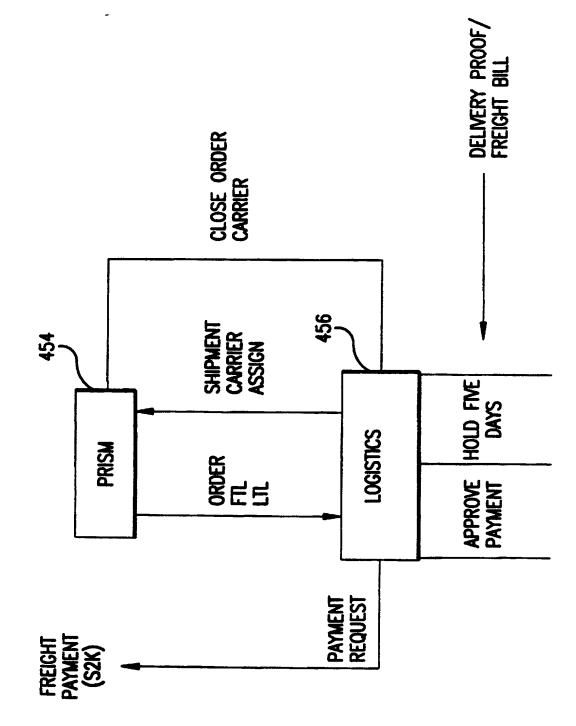
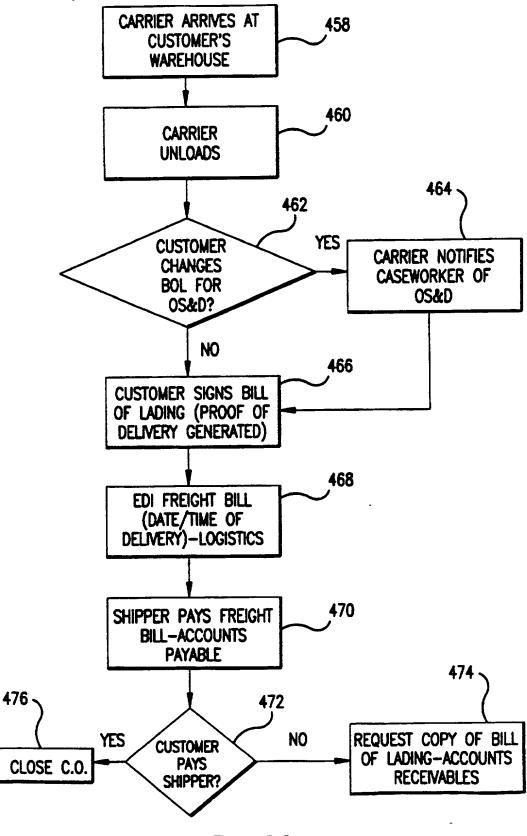
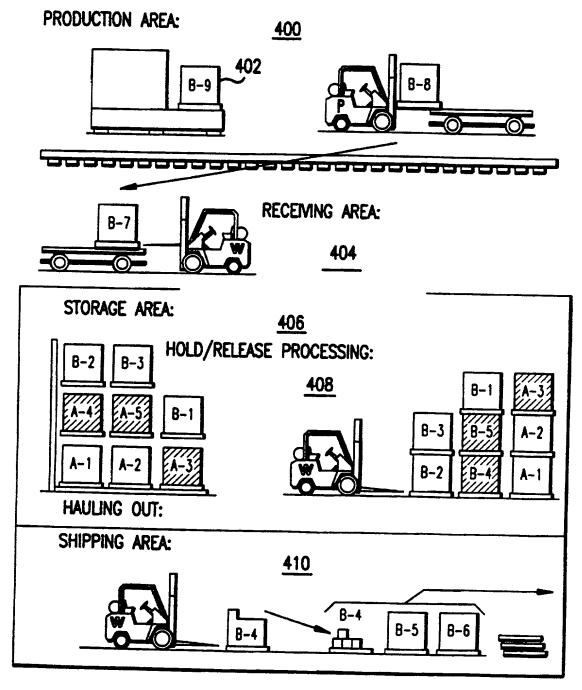


FIG.19

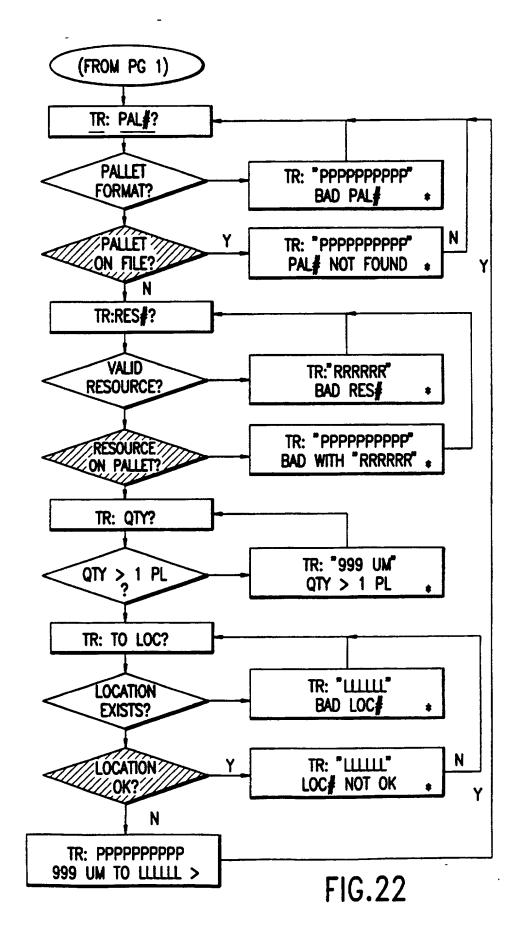
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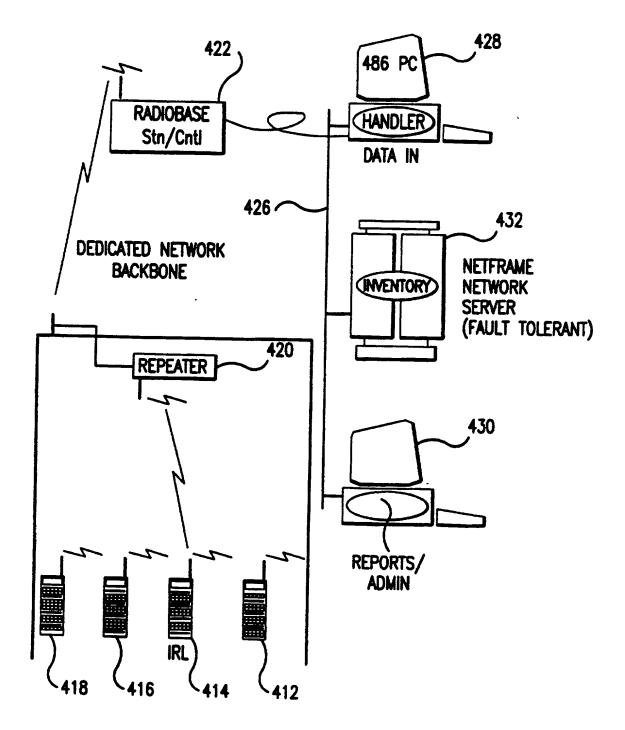
**FIG.20** 

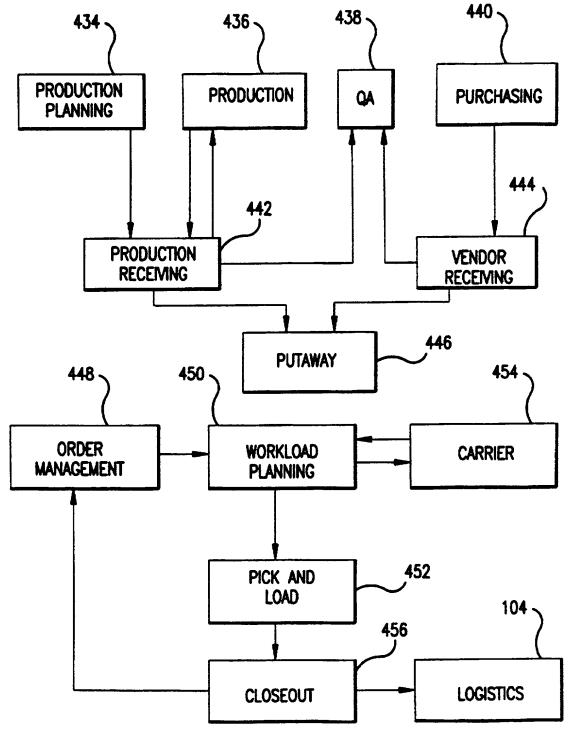


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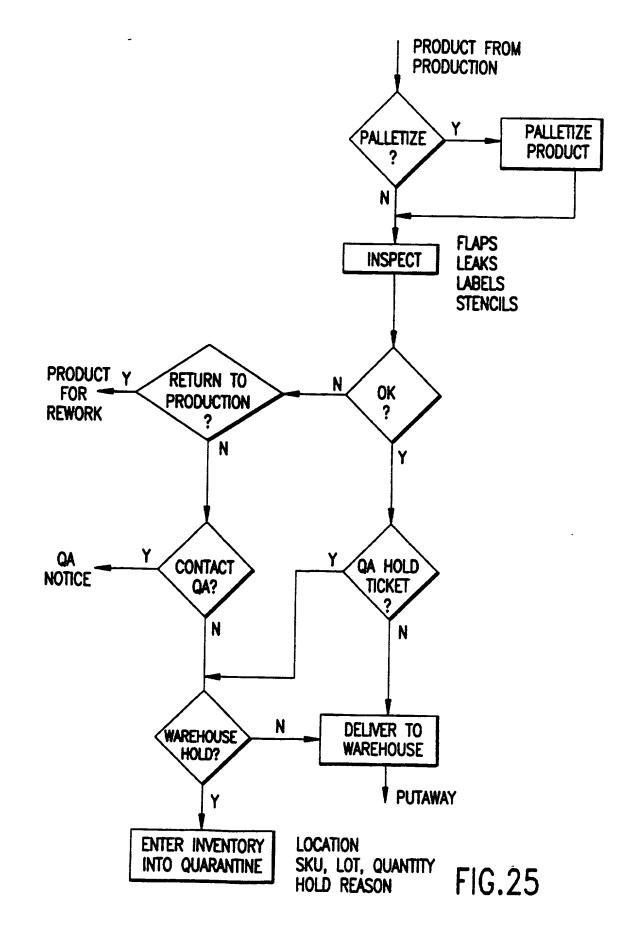




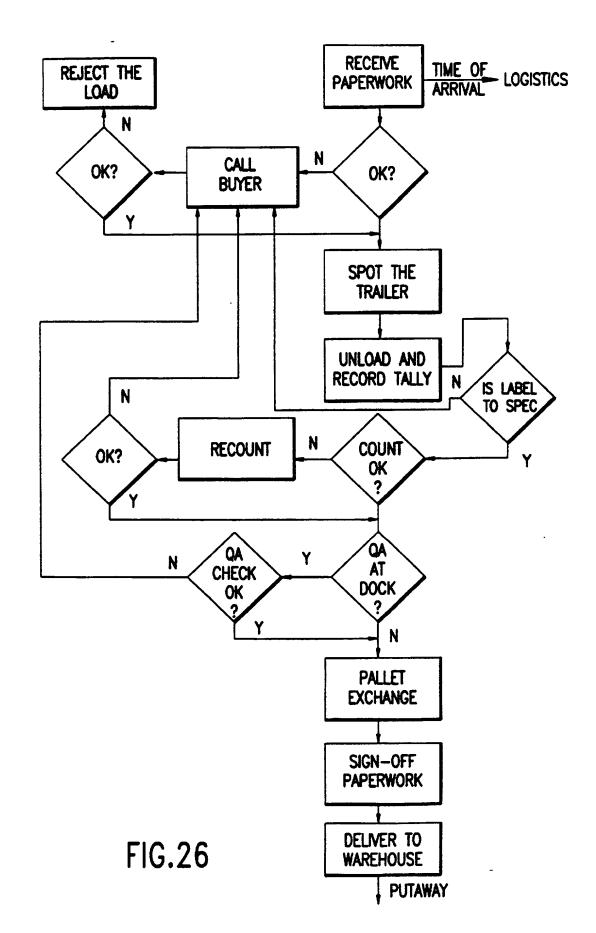
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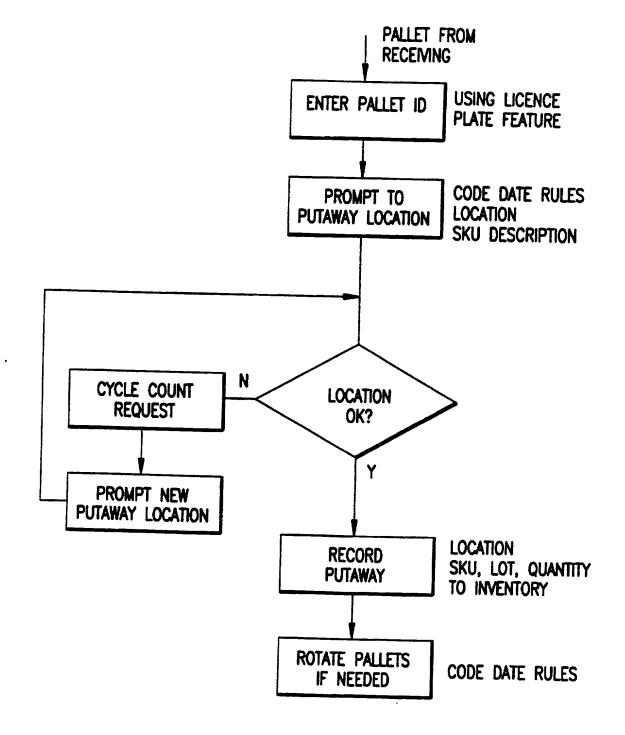
**FIG.24** 

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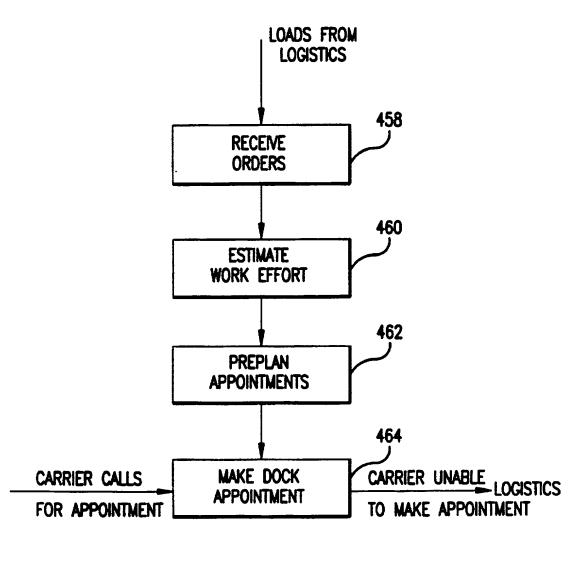


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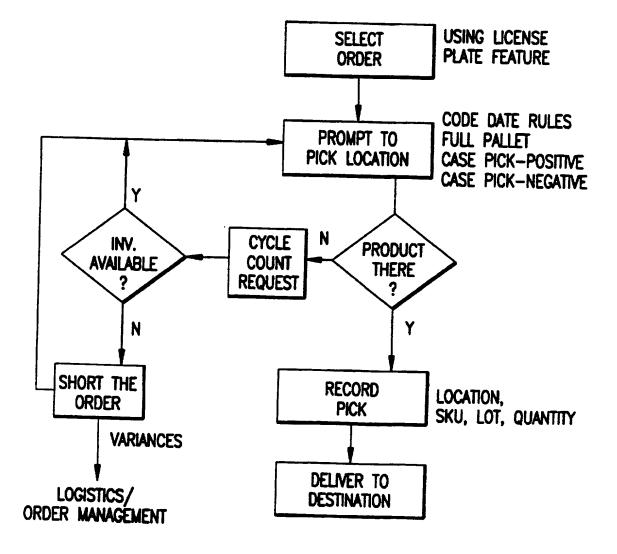


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WORKLOAD PLANNING

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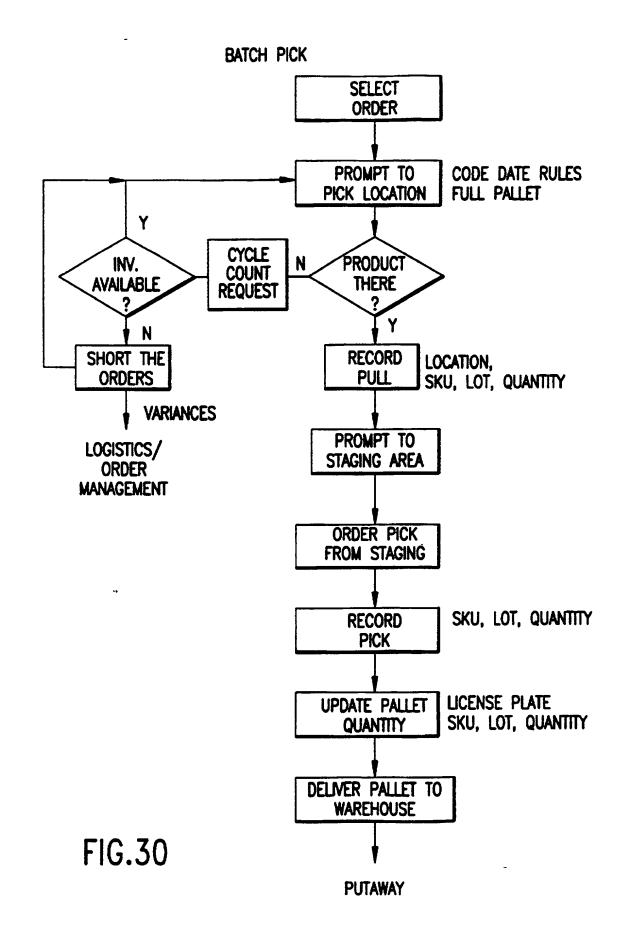


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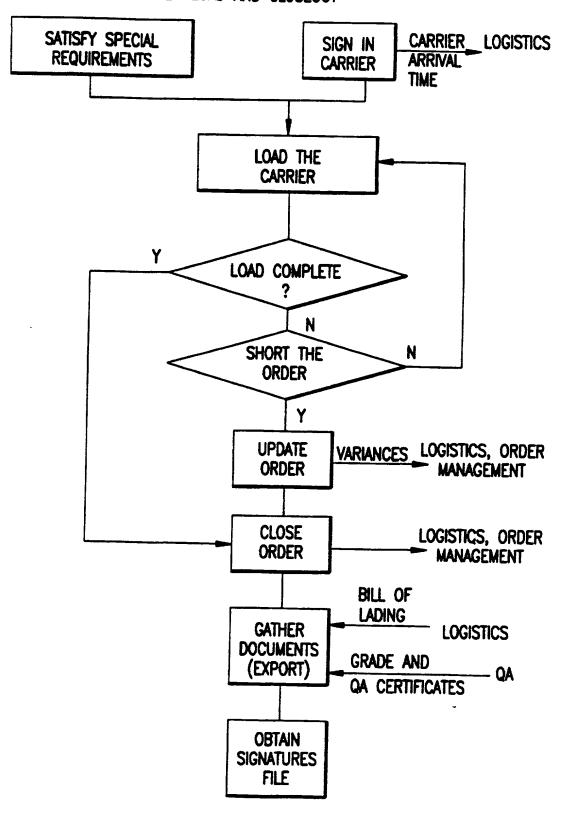
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FIG.29



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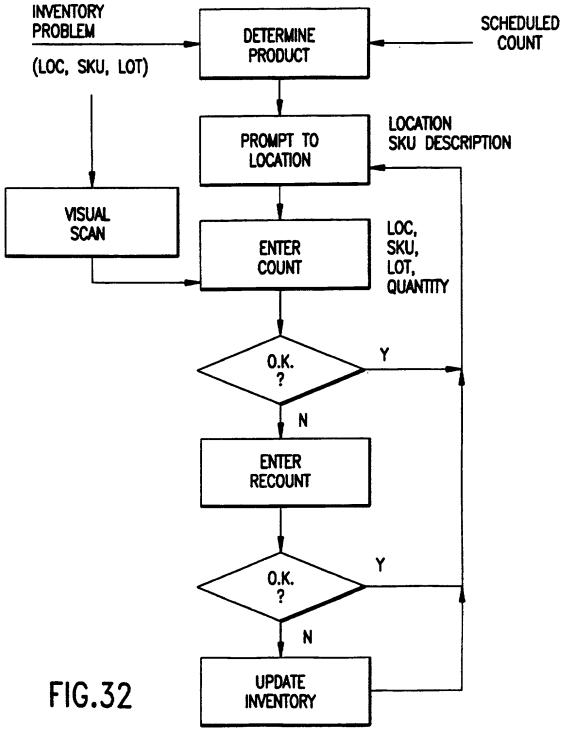
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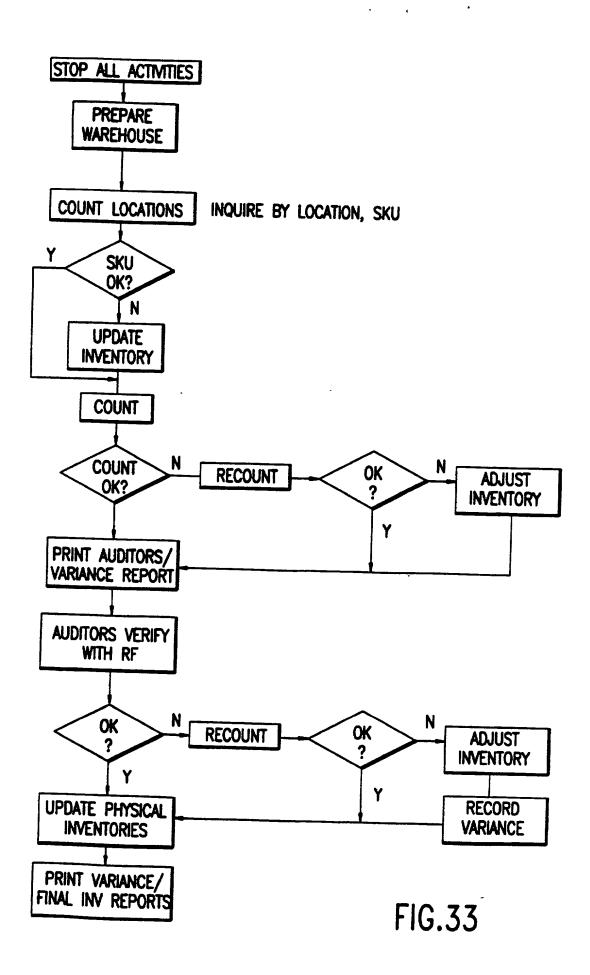
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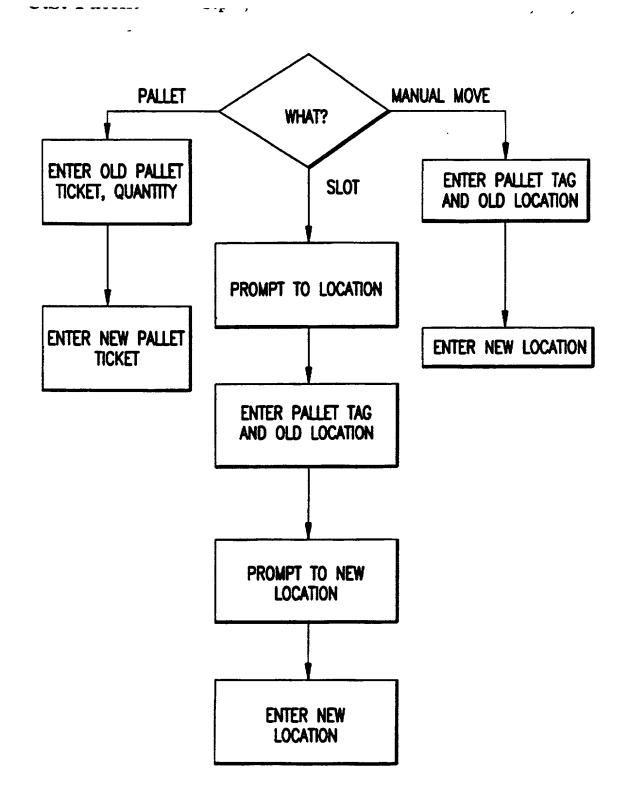
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FIG.31





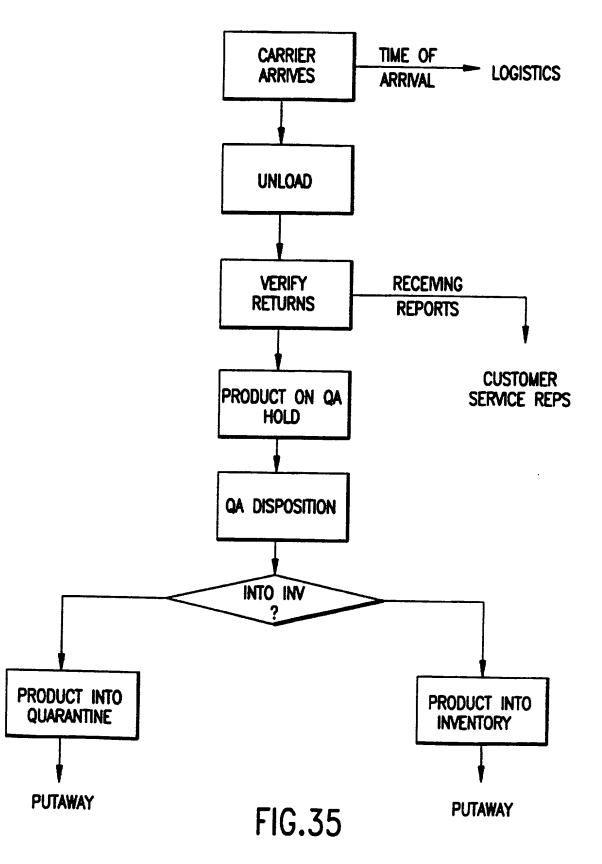


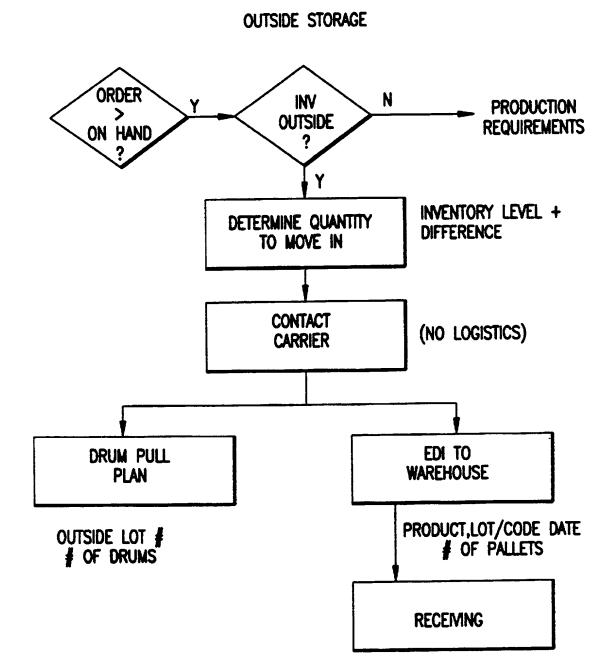


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**FIG.34** 

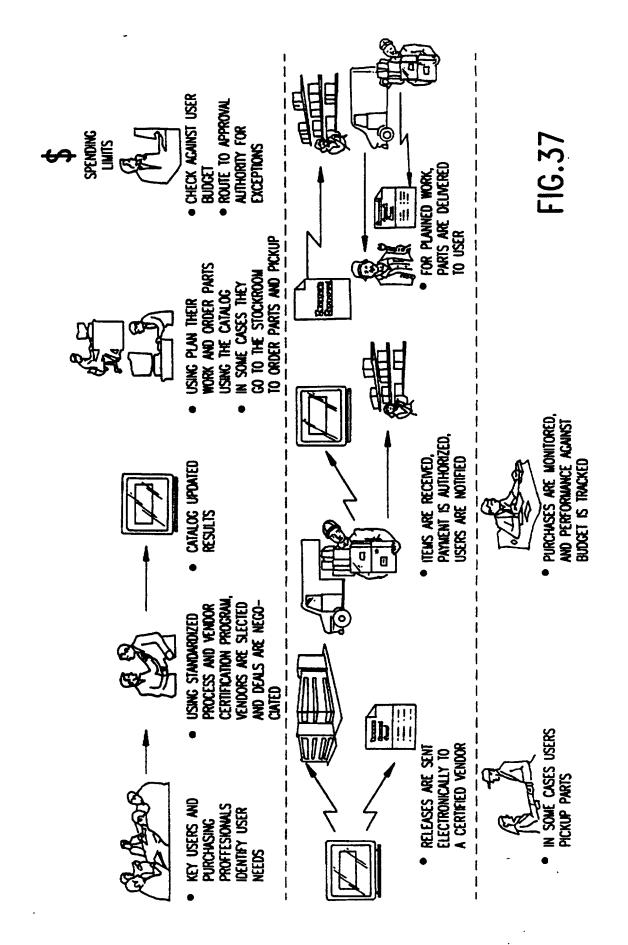
## RETURNS



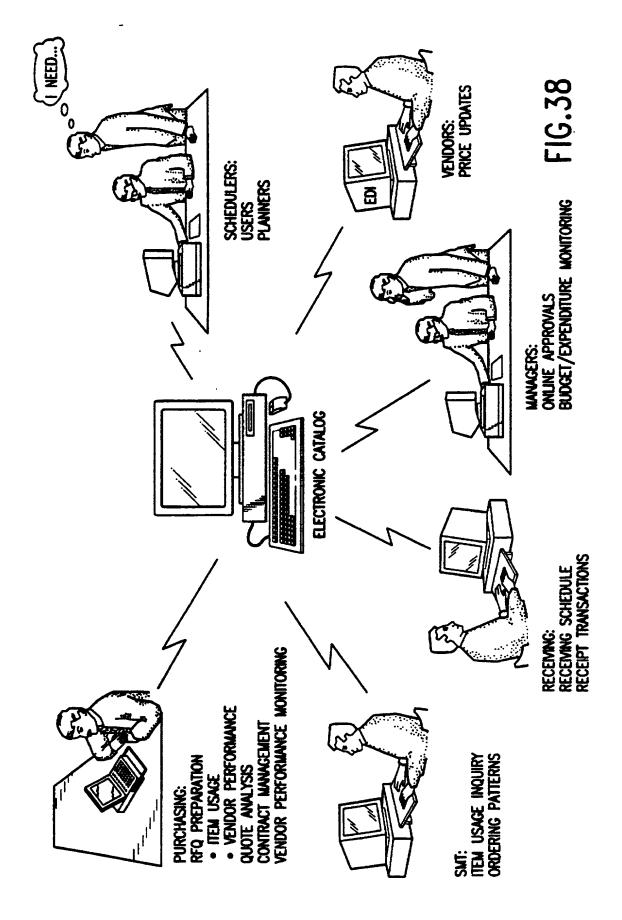


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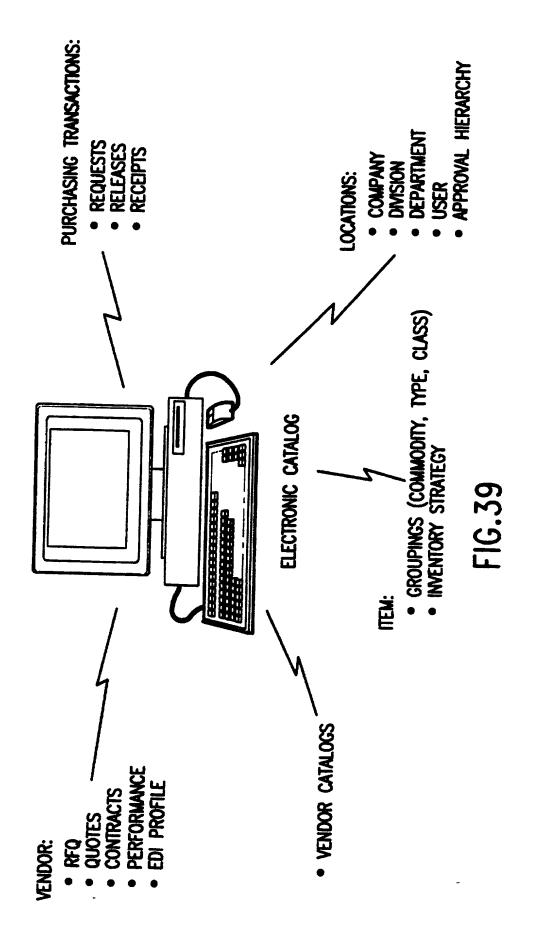
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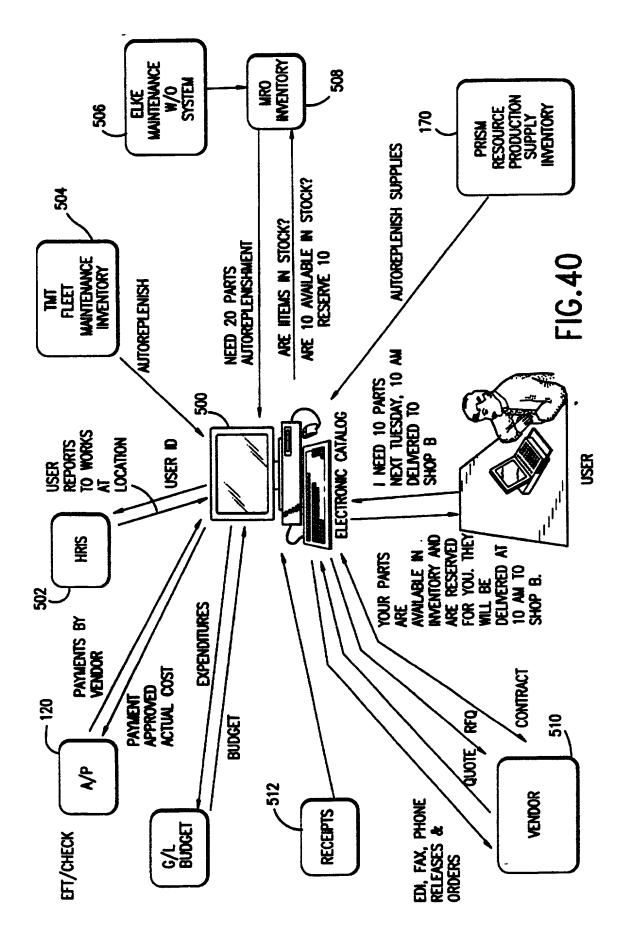
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DECLARATION FO	R PATENT APPLICATIO	N/
As a below-named inventor,	I hereby declare that:	
I believe I am the original	l, first and sole inventor ventor (if plural names a	are as stated below next to my name. (if only one name is listed below) or re listed below) of the subject matter the invention entitled:
SYSTEM FOR MANAGING	CUSTOMER ORDERS AND	METHOD OF IMPLEMENTATION
• the specification of which: (	check one)	
[] is attached hereto. _, and was amended on		<u>19</u> , as Serial No. <u>0</u> / , ).
specification, including the of I acknowledge the duty to application in accordance with Prior Foreign Application 119 of any foreign applicatio	claims, as amended by an disclose information whic h 37 CFR \$ 1.56(a). (s): I hereby claim foreign on(s) for patent or inventor eign application for patent	the contents of the above-identified y amendment referred to above. h is material to the examination of this gn priority benefits under 35 U.S.C. or's certificate listed below, and have nt or inventor's certificate having a ority is claimed:
		Priority Claimed
(Application No.)	(Country)	(Day/Month/Year Filed) Yes No
(Application No.)	(Country)	(Day/Month/Year Filed) Yes No
<ul> <li>27,215; Dale C. Hogue, Sr.,</li> <li>Linda J. Shapiro, Reg. No.</li> <li>Rosenberg, Provisional Reg.</li> </ul>	Reg. No. 32,832; Brian H 28,264; Raymond C. G No. P-37,068; and Becky rosecute this application	22,772; Allen S. Melser, Reg. No. P. O'Shaughnessy, Reg. No. 32,747; Henny, Reg. No. 32,413; Frank S. y L. Troutman, Reg. No. 36,703, my and transact all business in the U.S.
Send Correspondence and	Direct Telephone Calls to	<b>):</b>
DALE CUTRIS (202) 28	89-1200 122	SON, FENWICK & LAWRENCE 5 Eye Street N.W. Suite 1000 pington, D.C. 20005 U.S.A.
any PCT international applica and, insofar as the subject m in the prior United States o 35 U.S.C. § 112, first paragr	ation(s) designating the l matter of each of the claim or PCT international app raph, I acknowledge the S(a) which occurred be	f any United States application(s) or United States of America listed below as of this application is not disclosed lication in the manner provided by duty to disclose material information tween the filing date of the prior g date of this application:
(U.S. Application Serial No	).) (U.S. Filing Date)	(Status)
(U.S. Application Serial No	) (U.S. Filing Date)	(Status)

#### Page 2

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements are made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. § 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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Full name of sole or 3rd inventor: Jim Courier

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### Page 3

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Inventor's Signature: The Andrew Date 10/5/93
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### Page 4

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Inventor's Signature:	Date 9/20/93
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Full name of sole or 9th inventor: Thomas W. Loftus	
Inventor's Signature:	Date
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## Page 5

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Inventor's Signature: Morray Servard' Date 9/20/93
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Inventor's Signatures of Kayman Date 9/20/93
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#### Page 6

Full name of sole or 13th inventor: Ron D. Bushaw

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لامس S Full name of sole or 14th inventor: Michael Lewis Schebell

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Inventor's Signature: Willand Harlety Date 11-443 N-

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Post Office Address: Same as above

# Page 7

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Full name of sole or 17th inventor: Kimberly Weisgarber
Inventor's Signature: Date
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Citizenship: U.S.
Post Office Address: Same as above
Full name of sole or 18th inventor: Henry Lee Vogler
Inventor's Signature: Date Date
Residence Address: 820 Hilltop Drive, Brandon, FL 33511
Citizenship: U.S.

Post Office Address: Same as above

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Page 8

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Full name of sole or 19th inventor: Louis Duane Ferguson

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